Helios Large Display Dual Pulse Input Rate/Totalizer Instruction Manual PD2-6363

HELIOS

MeterView Pro
USB Install

c(UL)us LISTED

Flow Rate/Totalizer

- Large 1.80" Digits
- Dual-Line 6-Digit Display
- Readable from up to 100 Feet (30 Meters) Away
- Superluminous Sunlight Readable Display
- NEMA 4X, IP65 Rated Field Mountable Enclosure
- Operating Temperature Range of -40 to 65°C (-40 to 150°F)
- Dual Pulse Input: Open Collector, NPN, PNP, TTL, Switch Contact, Sine Wave (Coil), Square Wave Inputs
- Gate Function for Rate Display of Slow Pulse Rates
- Rate, Total, and Grand Total for Each Input Channel
- Addition, Difference, Average, Multiplication, Division, Min, Max, Weighted Average, Ratio, Concentration, & More
- Input Power Options Include 85-265 VAC or 12-24 VDC
- Isolated 24 VDC Transmitter Power Supply
- 2 or 4 Relays + Isolated 4-20 mA Output Options
- Onboard USB & RS-485 Serial Communication Options
- Modbus® RTU Communication Protocol Standard
- Program the Meter from a PC with onboard USB and MeterView Pro

Disclaimer

The information contained in this document is subject to change without notice. Precision Digital makes no representations or warranties with respect to the contents hereof and specifically disclaims any implied warranties of merchantability or fitness for a particular purpose.

Caution: *Read complete instructions prior to installation and operation of the meter.*	**Warning**: *Risk of electric shock or personal injury.*
Warning!	*This product is not recommended for life support applications or applications where malfunctioning could result in personal injury or property loss. Anyone using this product for such applications does so at their own risk. Precision Digital Corporation shall not be held liable for damages resulting from such improper use.*

Limited Warranty

Precision Digital Corporation warrants this product against defects in material or workmanship for the specified period under "Specifications" from the date of shipment from the factory. Precision Digital's liability under this limited warranty shall not exceed the purchase value, repair, or replacement of the defective unit.

Registered Trademarks

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Table of Contents

Table of Figures

Introduction

The Helios PD2-6363 is a multi-purpose, easy to use, large-display dual pulse input rate/totalizer ideal for flow rate, total, and flow control applications. It features large 1.8-inch sunlight-readable LED digits, which can be read from up to 100 feet away.

The meter accepts two pulse (e.g. ±40 mV to ±8 V), square wave (0-5 V, 0-12 V, or 0-24 V), open collector, NPN, PNP, TTL or switch contact signals from a pulse output flowmeter. The rates, as measured by the flowmeters, are automatically aggregated into cumulative totals and grand totals which can be displayed with the rates.

Various math functions may be applied to the rate, total, or grand totals of the two channels, including addition, difference, absolute difference, average, weighted average, multiplication, division, minimum, maximum, draw, ratio, and concentration. This is in addition to the signal input conditioning functions (linear, square root, programmable exponent, or round horizontal tank calculations).

The displays, relays, and the analog output may be assigned to the rate, total, or grand total of input channels A or B, or math result channel C. Three of the programming buttons can be set for custom operation.

A fully loaded Helios PD2-6363 rate/totalizer comes with four (4) SPDT relays, a 4-20 mA output, two 24 VDC power supplies, five (5) digital inputs and four (4) digital outputs, and RS485 serial communications. The four relays can be used for alarm indication or process control applications. The 4-20 mA isolated output, Modbus RTU serial communications, and digital I/O features make the Helios an excellent addition to any system.

Ordering Information

Standard Models

85-265 VAC Model	12-24 VDC Model	Options Installed
PD2-6363-6H5	PD2-6363-7H5	2 relays & 4-20 mA output
PD2-6363-6H7	PD2-6363-7H7	4 relays & 4-20 mA output
*Model number for replacement option card.		

Accessories

Model	Description
PDA1011	Dual 4-20 mA expansion module
PDA6260	Pipe Mounting Kit
PDA7485-I	RS-232 to RS-422/485 isolated converter
PDA7485-N	RS-232 to RS-422/485 non-isolated converter
PDA8485-I	USB to RS-422/485 isolated converter
PDA8485-N	USB to RS-422/485 non-isolated converter
PDAPLUG2	Plastic Conduit Plug
PDX6901	Suppressor (snubber): 0.01 µF/470 Ω, 250 VAC

Specifications

Except where noted all specifications apply to operation at +25°C.

General

Display	Main display: 1.8" (46 mm) high, red LEDs 6 digits per line (-99999 to 999999), with lead zero blanking
Display Assignment	The Upper and Lower displays may be assigned to show: • One or more rate channels: Channel A (Ch-A), B (Ch-B), or C (Ch-C) • Toggle between rate channels: Ch-A & Ch-B, Ch-A & Ch-C, Ch-B & Ch-C, and Ch-A, Ch-B, & Ch-C • Total or grand total: Ch-A or Ch-B • Rate and total or grand total: Ch-A, Ch-B • Relay set points • Max and/or min values: Ch-A, Ch-B, or Ch-C • Toggle between any rate channel & units • Total and units: Ch-A or Ch-B • Toggle between totals: Ch-A & Ch-B; Ch-A, Ch-B, and sum of Ch-A and Ch-B • Modbus input The lower display may also be set to show engineering units or be off, with no display.

Display Intensity	Eight user selectable intensity levels
Display Update Rate	5/second (200 ms)
Overrange	Display flashes 999999
Underrange	Display flashes -99999
Programming Methods	Four programming buttons, digital inputs, PC and MeterView Pro software, or Modbus registers.
Noise Filter	Programmable from 2 to 199 (0 will disable filter)
Filter Bypass	Programmable from 0.1 to 99.9% of calibrated span
Recalibration	All ranges are calibrated at the factory. Recalibration is recommended at least every 12 months.
Max/Min Display	Max/min readings reached by the process are stored until reset by the user or until power to the meter is turned off.
Power Options	85-265 VAC 50/60 Hz, 90-265 VDC, 20 W max **or** 12-24 VDC ± 10%, 15 W max Powered over USB for configuration only.
Fuse	Required external fuse: UL Recognized, 5 A max, slow blow; up to 6 meters may share one 5 A fuse

Password	Three programmable passwords restrict modification of programmed settings. Pass 1: Allows use of function keys and digital inputs Pass 2: Allows use of function keys, digital inputs and editing set/reset points Pass 3: Restricts all programming, function keys, and digital inputs Total: Prevents resetting the total manually Gtotal: Prevents resetting the grand total manually.
Isolated Transmitter Power Supply	Terminals P+ & P-: 24 VDC ± 10%. 12-24 VDC powered models selectable for 24, 10, or 5 VDC supply (internal P+/P- switch). 85-265 VAC models rated @ 200 mA max, 12-24 VDC powered models rated @ 100 mA max, @ 50 mA max for 5 or 10 VDC supply.
Non-Volatile Memory	All programmed settings are stored in non-volatile memory for a minimum of ten years if power is lost.
Normal Mode Rejection	Greater than 60 dB at 50/60 Hz
Isolation	4 kV input/output-to-power line; 500 V input-to-output or output-to-P+ supply
Overvoltage Category	Installation Overvoltage Category II: Local level with smaller transient overvoltages than Installation Overvoltage Category III.
Environmental	**Operating temperature range:** -40 to 150°F (-40 to 65°C) **Storage temperature range:** -40 to 185°F (-40 to 85°C) **Relative humidity:** 0 to 90% non-condensing
Connections	Removable and integrated screw terminal blocks accept 12 to 22 AWG wire...
Enclosure	UL Type 4X, IP65 rated. Polycarbonate & glass blended plastic case, color: gray. Includes four PG11 through-hole conduit openings, with two factory installed PG11, IP68, black nylon threaded hole plugs with backing nuts.
Mounting	**Wall Mounting:** Four (4) mounting holes provided for screwing meter into wall. See Wall Mounting Instructions on page 11 for additional details. **Pipe Mounting:** Optional pipe mounting kit (PDA6260) allows for pipe mounting. Sold separately. See Pipe Mounting Instructions on page 12 for additional details.

Tightening Torque	**Removable Screw Terminals:** 5 lb-in (0.56 Nm) **Digital I/O and RS485 Terminals:** 2.2 lb-in (0.25 Nm)
Overall Dimensions	10.63" x 12.59" x 4.77" (270 mm x 319.7 mm x 121.2 mm) (W x H x D)
Weight	6.10 lbs (2.76 kg)
Warranty	3 years parts & labor

Dual Pulse Inputs

Two Inputs	Field selectable: Pulse or square wave 0-5 V, 0-12 V, or 0-24 V @ 30 kHz; TTL; open collector 4.7 kΩ pull-up to 5 V @ 30 kHz; NPN or PNP transistor, switch contact 4.7 kΩ pull-up to 5 V @ 40 Hz; Modbus PV (Slave)

Math Functions

Name	Function	Setting
Addition	(A+B+P)*F	5um
Difference	(A-B+P)*F	d iF
Absolute diff.	((Abs(A-B))+P)*F	d iFAb5
Average	(((A+B)/2)+P)*F	AUG
Multiplication	((A*B)+P)*F	muLt i
Division	((A/B)+P)*F	d iU idE
Max of A or B	((AB-Hi)+P)*F	H i-Ab
Min of A or B	((AB-Lo)+P)*F	Lo-Ab
Draw	((A/B)-1)*F	drAu
Weighted avg.	((B-A)*F)+A	u AUG
Ratio	(A/B)*F	rAt io
Ratio 2	(((B-A)/A)+P)*F	rAt io2
Concentration	(A/(A+B))*F	ConcEn
Total Addition	(tA+tB+P)*F	5um t
G. Tot. Addition	(GtA+GtB+P)*F	5umGt
Total Difference	(tA-tB+P)*F	d iF t
G. Tot. Difference	(GtA-GtB+P)*F	d iF Gt
Total Ratio	(tA/tB)*F	trAt io
Total Ratio 2	((tB-tA)/tA)*F	t-rAt2
Total Percent	(tA/(tA+tB))*100	t PCt

Note: The F constant can be any value from 0.001 to 999.999. If the value is less than 1, it will have the same effect as a divider. For example, the average could also be derived by using (A+B)*F, where F = 0.500.

Channels	Channel A, Channel B, Channel C (Math channel)
Programmable Constants	**Constant P (Adder):** -99.999 to 999.999, default: 0.000 **Constant F (Factor):** 0.001 to 999.999, default: 1.000
Low Voltage Mag Pickup	Sensitivity: 40 mVp-p to 8Vp-p
Minimum Input Frequency	0.001 Hz Minimum frequency is dependent on high gate setting.
Maximum Input Frequency	30,000 Hz (10,000 for low voltage mag pickup)

Input Impedance	Pulse input: Greater than 300 kΩ @ 1 kHz. Open collector/switch input: 4.7 kΩ pull-up to 5 V.
Sequence of Operations for Input Programming	1. Select Input for A and B 2. Set up the rate, total, and grand total engineering units for channels A & B, and units for math channel C 3. Set up rate, total, and grand total decimal points for channels A & B, and decimal point for math channel C 4. Program channel A & B rate parameters 5. Program channel A & B total and reset parameters 6. Set up the display line 1 and line 2 7. Select the transfer function for A & B (e.g. Linear) 8. Select Math function for Channel C 9. Program constants for Factor (F) and Adder (P). 10. Program cutoff values for A and B
Accuracy	±0.03% of calibrated span ±1 count
Temperature Drift	Rate display is not affected by changes in temperature.
Multi-Point Linearization	2 to 32 points for channel A and B
Low-Flow Cutoff	0-999999 (0 disables cutoff function)
Decimal Point	Up to five decimal places or none: *d.ddddd*, *d.dddd*, *d.ddd*, *d.dd*, *d.d*, or *dddddd*
Calibration	May be calibrated using K-factor, internal calibration, or by applying an external calibration signal.
K-Factor	Field programmable K-factor converts input pulses to rate in engineering units. May be programmed from 0.00001 to 999,999 pulses/unit.
Calibration Range	Input 1 signal may be set anywhere in the range of the meter; input 2 signal may be set anywhere above or below input 1 setting. Minimum input span between any two inputs is 10 Hz. An error message will appear if the input span is too small.
Filter	Programmable contact de-bounce filter: 40 to 999 Hz maximum input frequency allowed with low speed filter.

Time Base	Second, minute, hour, or day
Gate	**Low gate:** 0.1-99.9 seconds **High gate:** 2.0-999.9 seconds
F4 Digital Input Contacts	3.3 VDC on contact. Connect normally open contacts across F4 to COM.
F4 Digital Input Logic Levels	**Logic High:** 3 to 5 VDC **Logic Low:** 0 to 1.25 VDC

Dual Rate/Totalizer

Rate Display Indication	-99999 to 999999, lead zero blanking.
Total Display & Total Overflow	0 to 999,999; automatic lead zero blanking. Up to 999,999,999 with total-overflow feature. "*oF*" is displayed to the left of total overflow and ▲ LED is illuminated.
Total Decimal Points	Up to five decimal places or none: *d.ddddd*, *d.dddd*, *d.ddd*, *d.dd*, *d.d*, or *dddddd* Total decimal point is independent of rate decimal point. Channel A and B decimal points programmed independently.
Dual Totalizer	Calculates total for channels A and B based on rate and field programmable multiplier to display total in engineering units. Time base must be selected according to the time units in which the rate is displayed. Channel A and B totalizer parameters programmed independently.
Totalizer Rollover	Totalizer rolls over when display exceeds 999,999,999. Relay status reflects display.
Total Overflow Override	Program total A or B total reset for automatic with 0.1 second delay and set point 1 for 999,999
Totalizer Alarm Presets	Up to eight, user selectable under setup menu. Any set point can be assigned to channel A or B total or grand total (or C) and may be programmed anywhere in the range of the meter for total alarm indication.
Total & Grand Total Reset	Via front panel button, external contact closure on digital inputs, automatically via user selectable preset value and time delay, or through serial communications. Channel A and B total and grand total reset parameters programmed independently.
Total Reset Password	Total and grand total passwords may be entered to prevent resetting the totals or grand totals from the front panel.

Non-Resettable Total	The grand totals can be programmed as non-resettable totals by entering the password "050873". Both channels are set to non-resettable when this password is entered.
	⚠ **Caution!** *Once the Grand Totals have been programmed as "non-resettable" the feature __cannot__ be disabled.*
Programmable Delay On Release	0.1 and 999.9 seconds; applied to the first relay assigned to total or grand total. If the meter is programmed to reset total to zero automatically when the preset is reached, then a delay will occur before the total is reset.

Relays

Rating	2 or 4 SPDT (Form C) internal and/or 4 SPST (Form A) external; rated 3 A @ 30 VDC and 125/250 VAC resistive load; 1/14 HP (≈ 50 W) @ 125/250 VAC for inductive loads
Noise Suppression	Noise suppression is recommended for each relay contact switching inductive loads; see page 16 for details.
Deadband	0-100% of span, user programmable
High or Low Alarm	User may program any alarm for high or low trip point. Unused alarm LEDs and relays may be disabled (turn off).
Relay Operation	Automatic (non-latching) and/or manual reset Latching (requires manual acknowledge) with/without clear Pump alternation control (2 to 4 relays) Sampling (based on time) Off (disable unused relays and enable Interlock feature) Manual on/off control mode
Relay Reset	User selectable via front panel buttons or digital inputs 1. Automatic reset only (non-latching), when the input passes the reset point. 2. Automatic + manual reset at any time (non-latching) 3. Manual reset only, at any time (latching) 4. Manual reset only after alarm condition has cleared (latching) *Note: Front panel button or digital input may be assigned to acknowledge relays programmed for manual reset.*

Time Delay	0 to 999.9 seconds, on & off relay time delays Programmable and independent for each relay
Fail-Safe Operation	Programmable and independent for each relay. *Note: Relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.*
Auto Initialization	When power is applied to the meter, relays will reflect the state of the input to the meter.

Isolated 4-20 mA Transmitter Output

Output Source	Input channels A or B, rate, total, or grand total; channel C; max or min for channel A or B; highest or lowest max or min of A and B; set points 1-8; Modbus input; or manual control mode
Scaling Range	1.000 to 23.000 mA for any display range
Calibration	Factory calibrated: 4.000 to 20.000 = 4-20 mA output
Analog Output Programming	23.000 mA maximum for all parameters: Overrange, underrange, max, min, and break
Accuracy	± 0.1% of span ± 0.004 mA
Temperature Drift	0.4 µA/°C max from 0 to 65°C ambient, 0.8 µA/°C max from -40 to 0°C ambient *Note: Analog output drift is separate from input drift.*
Isolated Transmitter Power Supply	Terminals I+ & R: 24 VDC ± 10%. May be used to power the 4-20 mA output or other devices. Refer Figure 25 on page 20. All models rated @ 40 mA max.
External Loop Power Supply	35 VDC maximum

Output Loop Resistance	Power supply	Minimum	Maximum
	24 VDC	10 Ω	700 Ω
	35 VDC (external)	100 Ω	1200 Ω

RS485 Serial Communications Terminal

Compatibility	EIA-485
Connectors	Removable screw terminal connector
Max Distance	3,937' (1,200 m) max
Status Indication	Separate LEDs for Power (P), Transmit (TX), and Receive (RX)

Modbus® RTU Serial Communications

Slave Id	1 – 247 (Meter address)
Baud Rate	300 – 19,200 bps
Transmit Time Delay	Programmable between 0 and 199 ms
Data	8 bit (1 start bit, 1 or 2 stop bits)
Parity	Even, Odd, or None with 1 or 2 stop bits

Byte-To-Byte Timeout	0.01 – 2.54 second
Turn Around Delay	Less than 2 ms (fixed)
Note: Refer to the Modbus Register Tables located at www.predig.com for details.	

Digital Input & Output Terminal

Channels	4 digital inputs & 4 digital outputs
Digital Input Logic High	3 to 5 VDC
Digital Input Logic Low	0 to 1.25 VDC
Digital Output Logic High	3.1 to 3.3 VDC

Digital Output Logic Low	0 to 0.4 VDC
Source Current	10 mA maximum output current
Sink Current	1.5 mA minimum input current
+5 V Terminal	To be used as pull-up for digital inputs only. Connect normally open pushbuttons across +5 V & DI 1-4. **WARNING!** *DO NOT use +5 V terminal to power external devices.*

Compliance Information

Safety

UL & C-UL Listed	USA & Canada UL 508 Industrial Control Equipment (United States), C22.2 No. 142 (Canadian National Standard)
UL File Number	E160849
Front Panel	UL Type 4X, NEMA 4X, IP65
Low Voltage Directive	EN 61010-1:2010 Safety requirements for measurement, control, and laboratory use

Safety Information
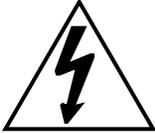
⚠️ **!**	⚡
Caution: *Read complete instructions prior to installation and operation of the meter.*	**Warning**: *Risk of electric shock or personal injury.*

⚡ **Warning!**	*Hazardous voltages exist within enclosure.* *Installation and service should be performed only by trained service personnel.*

Installation

There is no need to open the clear plastic front cover in order to complete the installation, wiring, and setup of the meter. All programming is done through the buttons and switches located under the lower door panel and are accessible by removing the single securing screw. Wires should be run through the knockout holes located on the bottom of the meter.

There are a total of four pre-drilled conduit entry holes located at the bottom of the meter. If the need to drill additional holes arises, make sure you will have the clearance necessary for conduit mounting hardware.

Do not disconnect the RJ45 connector found on the right side of the meter wiring board. Doing so will disable the onboard digital I/O, RS-485 serial communications, and M-Link functionality.

Instructions are provided for changing the transmitter power supply to output 5 or 10 VDC instead of 24 VDC, see page 12.

Unpacking

Remove the meter from box. Inspect the packaging and contents for damage. Report damages, if any, to the carrier. If any part is missing or the meter malfunctions, please contact your supplier or the factory for assistance.

Wall Mounting Instructions

The meter can be mounted to any wall using the four provided mounting holes. Note that the bottom mounting holes are located underneath the front door panel. To mount the meter to a wall, follow these instructions.

1. Prepare a section of wall approximately 11" x 13" (280 mm x 330 mm) for meter mounting by marking with a pencil the mounting holes (shown in the image to the right) on the wall.

2. Using a drill bit slightly smaller than the girth of the mounting screws, pre-drill holes at the mounting locations previously marked.

3. Insert mounting screws into the four mounting holes and screw them into the pre-drilled holes. **Do not overtighten** the mounting screws as it is possible that the enclosure could crack and become damaged.
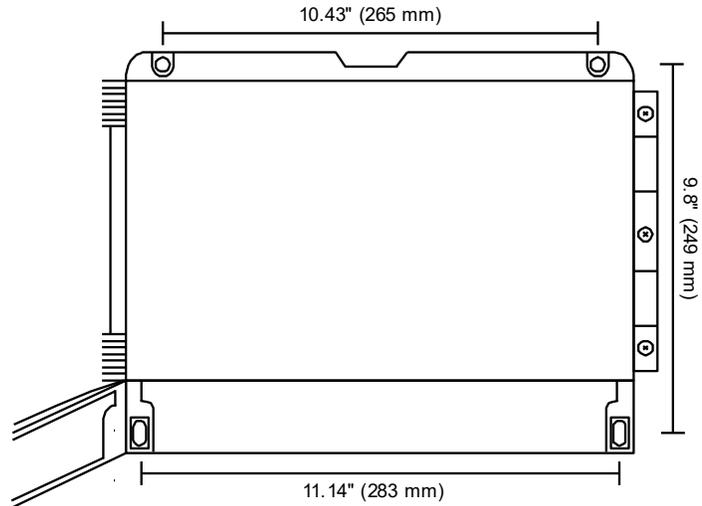
Figure 1. Meter Mounting Holes

Mounting Dimensions
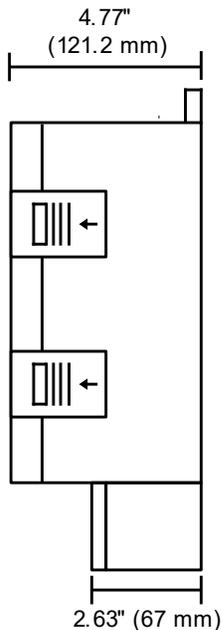
Figure 2. Meter Dimensions - Side View
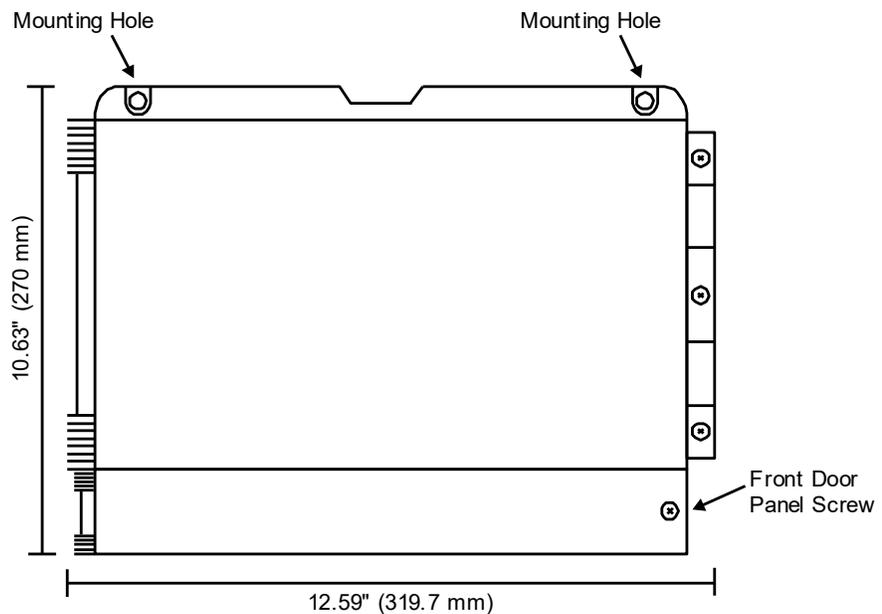
Figure 3. Meter Dimensions – Front View

Pipe Mounting Instructions

The meter can also be mounted to a pipe using the optional pipe mounting kit (PDA6260). This kit includes two mounting plates, two U-bolts, and the necessary nuts and bolts. To mount the meter to a pipe using the pipe mounting kit accessory, follow these instructions.

1. Secure the mounting plates to the top and bottom (for vertical pipes) or left and right (for horizontal pipes) of the reverse side of the meter enclosure using the provided fasteners. **Do not overtighten** the fasteners as it could cause damage to the enclosure.
2. Using the provided nuts and U-bolts, secure the mounting plates to the pipe enough torque such that the meter cannot be moved up or down (or side to side).
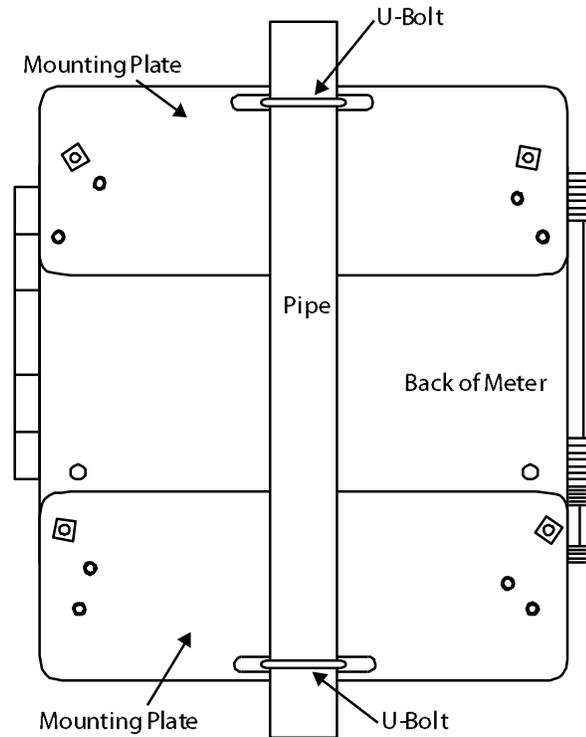
Figure 4. Vertical Pipe Mount Assembly
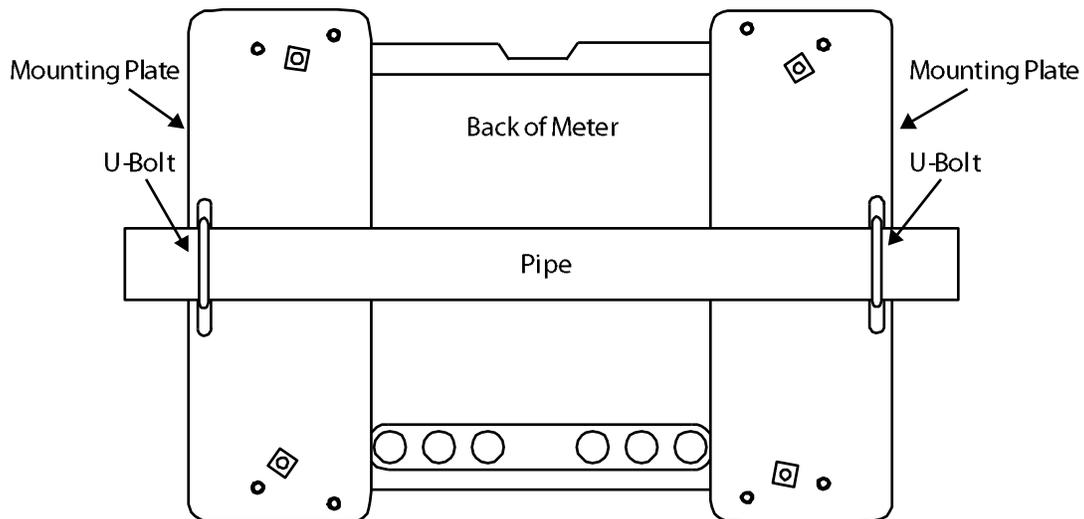
Figure 5. Horizontal Pipe Mount Assembly

Transmitter Supply Voltage Selection (P+, P-)

All meters, including models equipped with the 12-24 VDC power option, are shipped from the factory configured to provide 24 VDC power for the transmitter or sensor.

If the transmitter requires 5 or 10 VDC excitation, the switch labeled P+/P- must be configured accordingly.

To access the voltage selection jumper:

1. Unplug the meter power.
2. Unscrew and open the front door panel.
3. Locate the P+/P- switch located in the center of the connections board (see diagram below).
4. Flip this switch into the appropriate position for the required transmitter excitation.
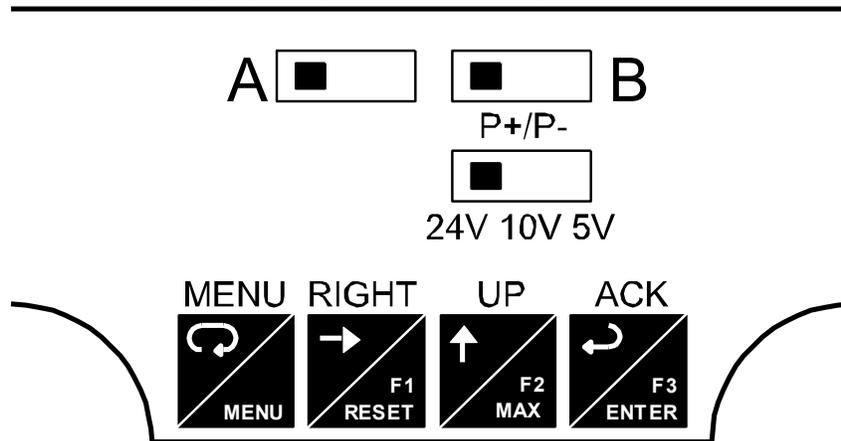
Figure 6. Transmitter Supply Voltage Selection

Connections

All connections are made to screw terminal connectors located under the front door panel. Remove the single securing screw in order to access the wiring terminals.

Caution — *Use copper wire with 60°C or 60/75°C insulation for all line voltage connections. Observe all safety regulations. Electrical wiring should be performed in accordance with all applicable national, state, and local codes to prevent damage to the meter and ensure personnel safety.*

Connectors Labeling

The connectors' label, affixed to the inside of the lower door panel, shows the location of all connectors available with requested configuration.

⚠ (lightning bolt warning symbol) **Warning!**	***Do not connect any equipment other than Precision Digital's expansion modules, cables, or meters to the RJ45 M-LINK connector. Otherwise damage will occur to the equipment and the meter.*** ***Do not disconnect the RJ45 connector located to the left of the power terminal block. Doing so will disable the onboard digital I/O, RS-485 serial communications, and M-Link functionality.***

Figure 7. Connector Labeling for Fully Loaded PD2-6363

Power Connections

Power connections are made to a two-terminal connector labeled POWER on Figure 7 on page 14. The meter will operate regardless of DC polarity connection. The + and - symbols are only a suggested wiring convention.
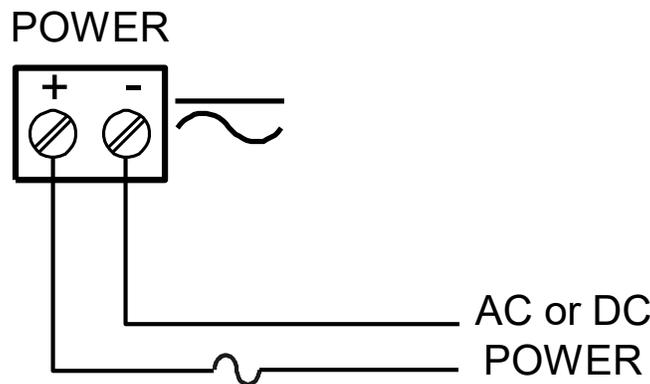
Figure 8. Power Connections

Signal Connections

Signal connections are made to a six-terminal connector labeled SIGNAL on Figure 7. The COM (common) terminal is the return for the input signals.

The following figures show examples of signal connections.

Setup and programming is performed through the front panel buttons.
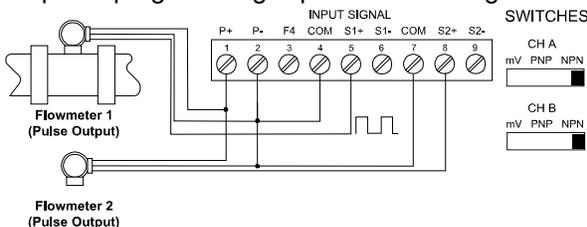
Figure 9: Flowmeter Powered by Internal Power Supply
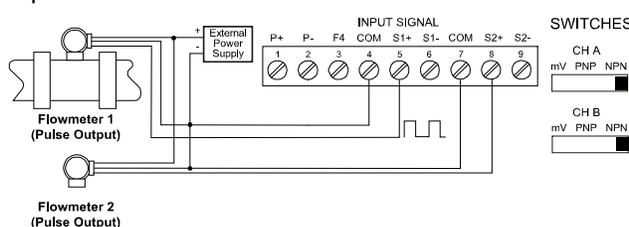
Figure 10: Flowmeter Powered by External Supply
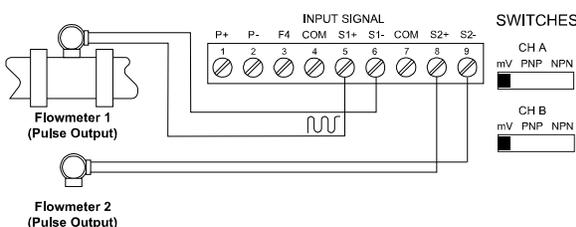
Figure 11: Self-Powered Magnetic Pickup Coil Flowmeter
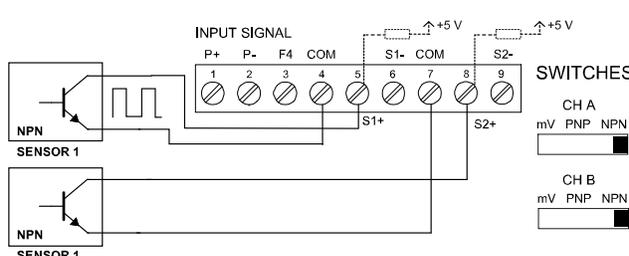
Figure 12: NPN open Collector Input
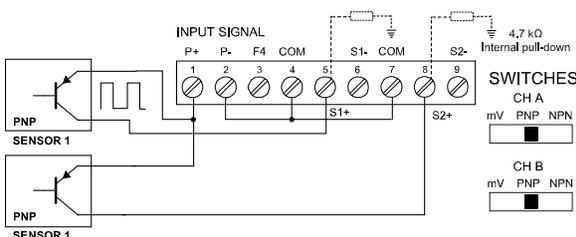
Figure 13: PNP Sensor Powered by Internal Supply
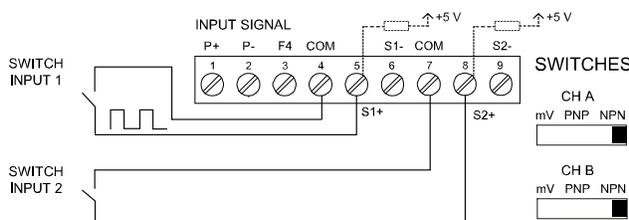
Figure 14: Switch Input Connections

Configure Input Type and Level Switches

Channel A and B each have an input type configuration switch labeled A and B. These switches must be set to the correct input type and level. Each switch can be set for mV, PNP, or NPN. For details on what input type to select, see above.

To configure the meter for 12 VDC power:

1. Unplug the meter power.
2. Unscrew and open the front door panel.
3. Locate the switches labeled A and B located in the center of the connections board.
4. Set the switches into the appropriate position for the required input type. Leftmost is for mV, center is for PNP, and rightmost is for NPN
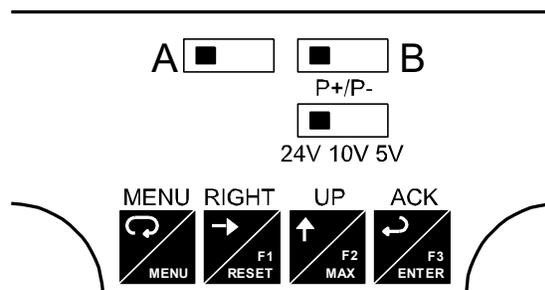
Figure 15: Channel A & B Input Type Switches

Modbus RTU Serial Communications

Serial communications connection can be made to the onboard RS485 terminal block or USB connector shown in Figure 7. If RS232 is required, an RS485 to RS232 adapter (PDA7485) may be used. See Ordering Information on page 5 for additional information.

Relay Connections

Relay connections are made to two six-terminal connectors labeled RELAY1 – RELAY4 on Figure 7. Each relay's C terminal is common only to the normally open (NO) and normally closed (NC) contacts of the corresponding relay. The relays' C terminals should not be confused with the COM (common) terminal of the INPUT SIGNAL connector.
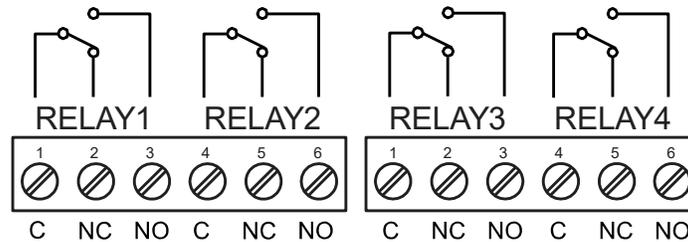
Figure 16. Relay Connections

Switching Inductive Loads

The use of suppressors (snubbers) is strongly recommended when switching inductive loads to prevent disrupting the microprocessor's operation. The suppressors also prolong the life of the relay contacts. Suppression can be obtained with resistor-capacitor (RC) networks assembled by the user or purchased as complete assemblies. Refer to the following circuits for RC network assembly and installation:
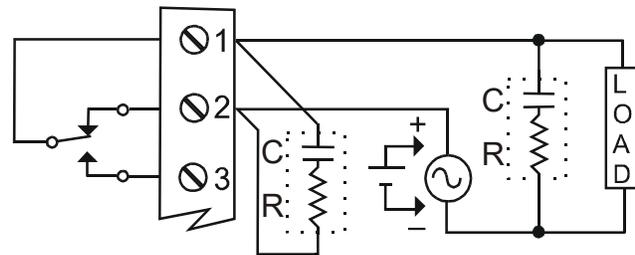
Figure 17. AC and DC Loads Protection

Choose R and C as follows:

R: 0.5 to 1 Ω for each volt across the contacts

C: 0.5 to 1 µF for each amp through closed contacts

Notes:

1. *Use capacitors rated for 250 VAC.*
2. *RC networks may affect load release time of solenoid loads. Check to confirm proper operation.*
3. *Install the RC network at the meter's relay screw terminals. An RC network may also be installed across the load. Experiment for best results.*

Figure 18. Low Voltage DC Loads Protection

Use a diode with a reverse breakdown voltage two to three times the circuit voltage and forward current at least as large as the load current.

RC Networks Available from Precision Digital

RC networks are available from Precision Digital and should be applied to each relay contact switching an inductive load. Part number: PDX6901.

Note: Relays are de-rated to 1/14th HP (50 watts) with an inductive load.

RS485 Output Connections

An RS-485 connector is provided for the use of advanced Modbus® serial communications. This connector converts the serial output of the meter to balanced, full or half-duplex RS-485 signals. It has a removable screw terminal connector for the RS-485 terminals which includes Transmit Data (DO) and (/DO), Receive Data (DI) and (/DI), and Signal Ground. Baud rates are adjustable and handled by the meter (see Modbus RTU Serial Communications on page 53 for more information).

The RS-485 connector has three diagnostic LEDs: a Power (PWR) LED to show when the adapter is powered properly, a Transmit Data (TX) LED to show when the adapter is sending data out from the PC side, and a Receive Data (RX) LED to show when the adapter is receiving data from the meter.
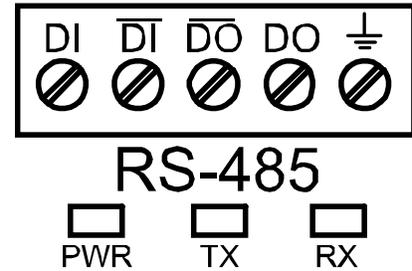
Installation

Figure 19 shows the connection of a meter to a PC using the RS485 output connector and a PDA7485 RS-232 to RS-422/485 converter in an RS-422 network. Figure 20 shows the connection of several meters to a PC using a PDA7485 RS-232 to RS-422/485 converter in an RS-485 network.

When using more than one meter in a multi-drop mode, each meter must be provided with its own unique address. The meter address (Slave ID) may be programmed between 1 and 247. The transmit delay may be set between 0 and 199 ms. The parity can be set to even, odd, or none with 1 or 2 stop bits.

To change the meter address:

1. Press and hold the **Menu** button for three seconds to access *Advanced Features* menu of the meter.
2. Press **Up** arrow until Serial (5Er iRL) menu is displayed and press **Enter**, RddrE5 is displayed.
3. Press **Enter** to change meter address using **Right** and **Up** arrow buttons. Press **Enter** to accept.
4. Press **Menu** button to exit and return to Run Mode.
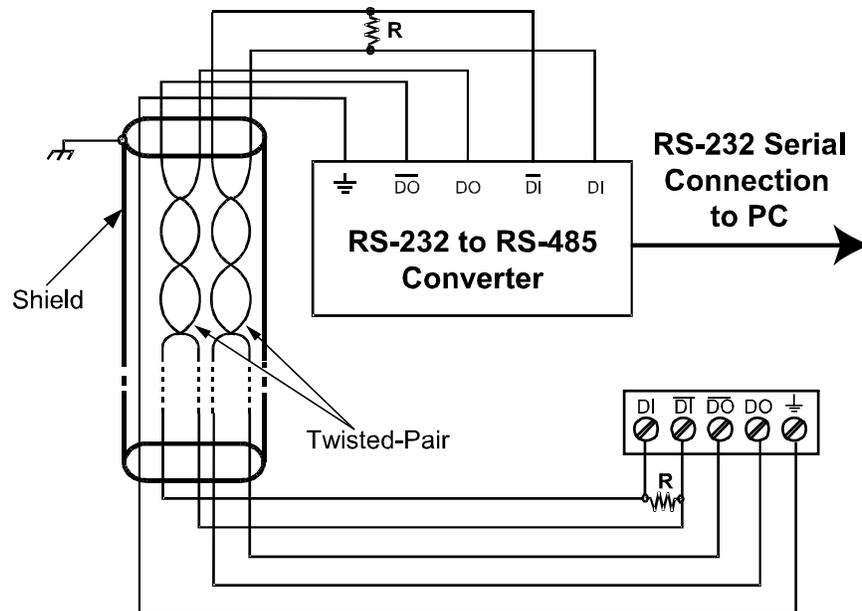
Figure 19. RS-422 or RS-485 Wiring

Notes:

1. Termination resistors are optional and values depend on the cable length and characteristic impedance. Consult the cable manufacturer for recommendations.
2. Refer to RS-232 to RS-422/485 Converter documentation for further details.
3. Use shielded cable, twisted-pairs plus ground. Connect ground shield only at one location.
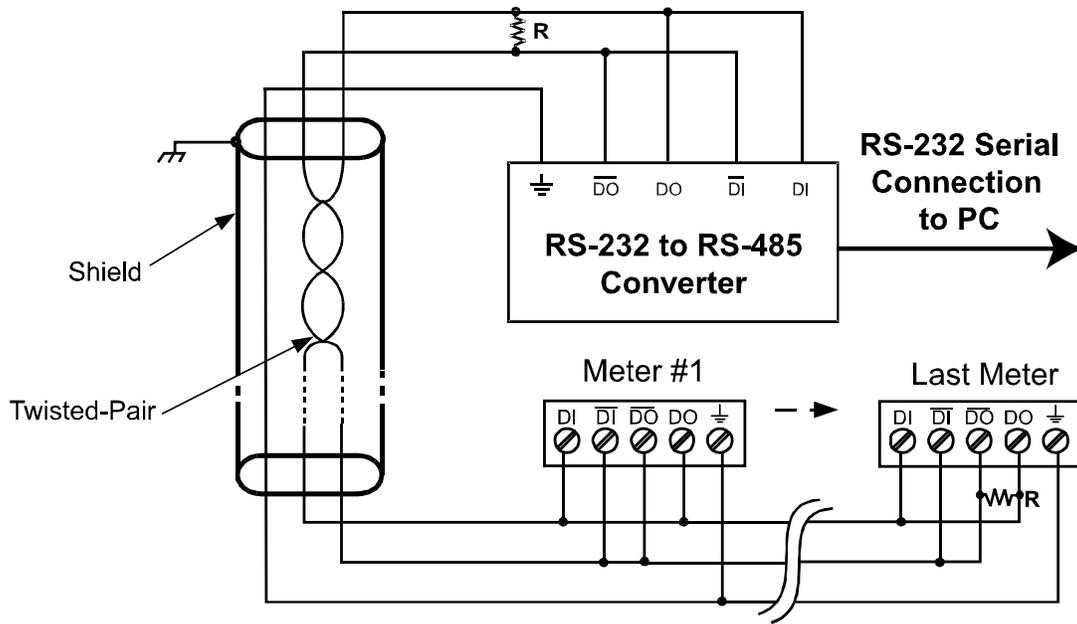
Figure 20. RS-485 Two-Wire Multi-Drop Wiring

Notes:
1. Termination resistors are optional, and values depend on the cable length and characteristic impedance. Consult the cable manufacturer for recommendations.
2. Refer to RS-232 to RS-485 Converter documentation for further details.
3. Use shielded cable, twisted-pair plus ground. Connect ground shield only at one location.

Connections

Figure 21 details the wiring connections from the RS-485 connector to an RS-422/485 serial converter (such as the PDA7485 or PDA8485) for a four-wire network.

RS485 Connector to RS-422/485 Serial Converter Connections	
RS-422/485 Serial Converter	PDA1485 RS-485 Adapter
$\perp$	$\perp$
$\overline{DO}$	$\overline{DI}$
DO	DI
$\overline{DI}$	$\overline{DO}$
DI	DO

Figure 21. Connections for RS485 Connector to Serial Converter

Three Wire Connection

In order to wire the 5 pins for use as a 3-wire half-duplex RS-485 connection, it is necessary to create a jumper connection between DI – DO and DI- – DO- as shown below.
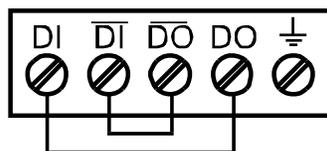
Figure 22. Three-Wire RS485 Connection

Digital I/O Connections

Digital inputs and outputs are provided in order to expand the functionality of the meter. Digital inputs are made via a push button or switch connection to the appropriate digital input connector block and the +5 VDC block. Digital output connections are made by wiring from the appropriate digital output block to the grounding terminal block.
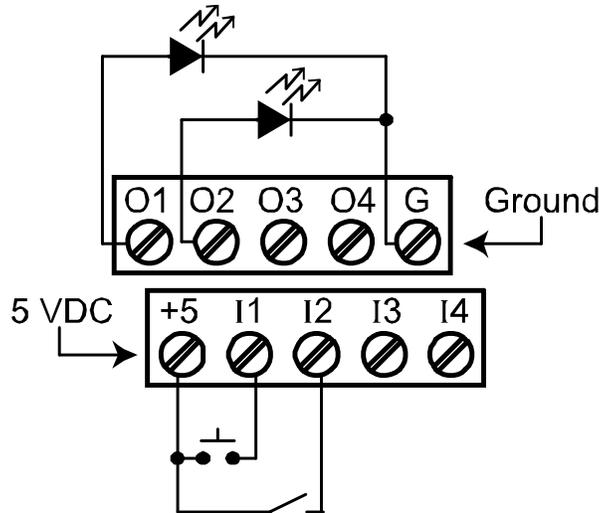
Figure 23. Digital Input and Output Connections

F4 Digital Input Connections

Digital input F4 is also available on the meter. This digital input is connected with a normally open contact across F4 and COM, or with an active low signal applied to F4.
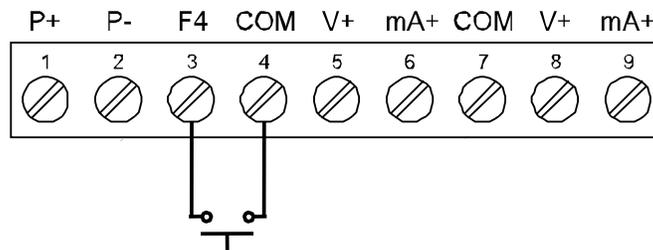
Figure 24. F4 Digital Input Connections

4-20 mA Output Connections

Connections for the 4-20 mA transmitter output are made to the connector terminals labeled MA OUT. The 4-20 mA output may be powered internally or from an external power supply.
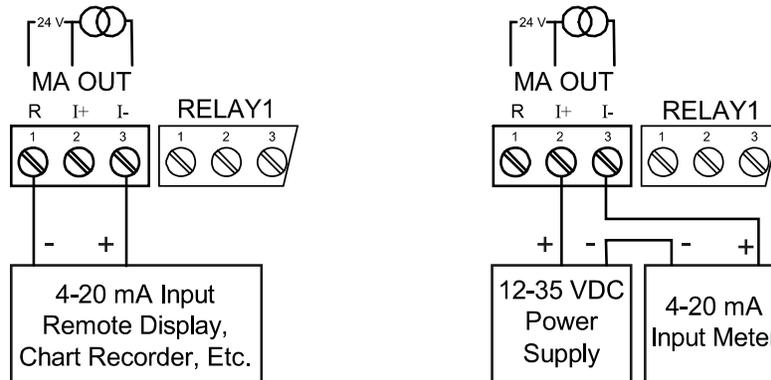
Figure 25. 4-20 mA Output Connections

Analog Output Transmitter Power Supply

The internal 24 VDC power supply powering the analog output may be used to power other devices, if the analog output is not used. The I+ terminal is the +24 V and the R terminal is the return.

Interlock Relay Feature

As the name implies, the interlock relay feature reassigns one, or more, alarm/control relays for use as interlock relay(s). Interlock contact(s) are wired to digital input(s) and trigger the interlock relay. This feature is enabled by configuring the relay, and relative digital input(s) (see page 45). In one example, dry interlock contacts are connected in series to one digital input which will be used to force on (energize) the assigned interlock power relay when all interlock contacts are closed (safe). The interlock relay front panel LED flashes when locked out. The interlock relay would be wired in-series with the load (N/O contact). See below.
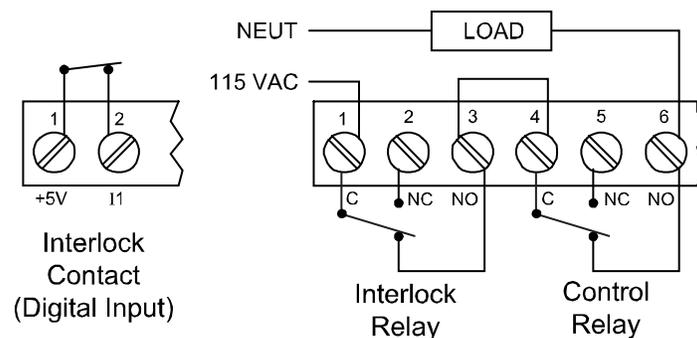
Figure 26. Interlock Connections

External Analog Output Connection

The analog out expansion module PDA1011 is connected to the scanner using a CAT5 cable provided with the module. The two RJ45 connectors on the I/O expansion module are identical and interchangeable; they are used to connect additional modules to the system. See LIM1044, Expansion Module Instruction Manual, for details.

> ⚠ **Warning!**   ***Do not connect or disconnect the expansion modules with the power on!***
> ***More detailed instructions are provided with each optional expansion module.***

Setup and Programming

The meter has been factory calibrated to read input frequency in Hz (pulses/sec). The calibration equipment is certified to NIST standards.

Use the K-Factor menu to match the rate/totalizer with a flowmeter's k-factor (pulse/unit of measure).

- Or use the *Scale* menu to scale the pulse input (pulse/sec) without a signal source.
- Or use *Cal* menu to calibrate the rate/totalizer using a signal source.

Overview

There are no jumpers to set for the meter input selection. There are two switches labeled A and B that select input type, see Configure Input Type and Level Switches on page 15 for more information.

Setup and programming are done through the programming buttons located under the lower door panel.

After power and input signal connections have been completed and verified, apply power to the meter.

Programming Buttons and Status LED Indicators

The meter can be programmed using the buttons located behind the front door panel. Use the *Menu* button to enter or exit *Programming Mode*, the *Up-Arrow* button to cycle through menu options, and the *Enter* button to select the menu item or option you want. The *Right Arrow* button is used during numeric and decimal point programming.
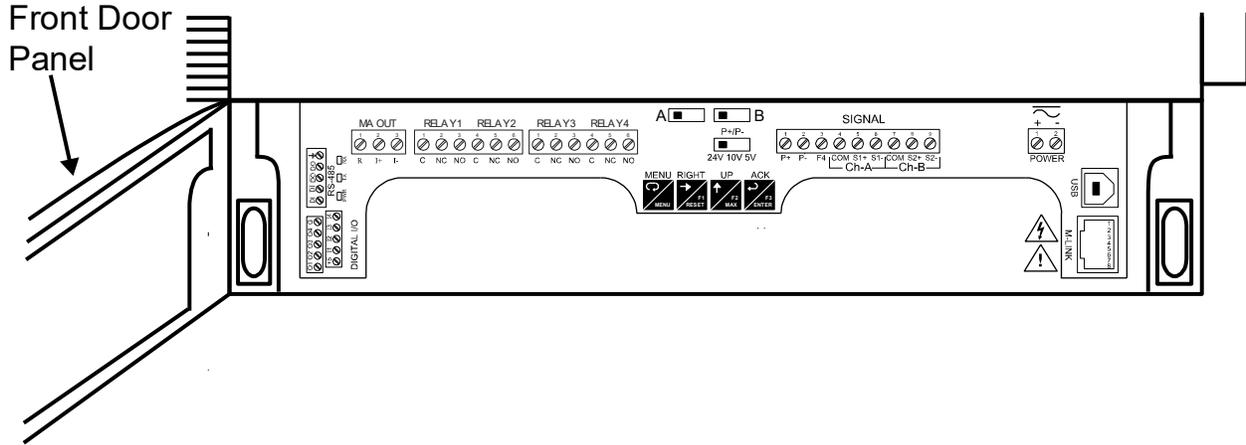
Button Symbol	Description
MENU (Menu icon) MENU	**Menu**
RIGHT (Right arrow icon) F1 RESET	**Right arrow/F1**
UP (Up arrow icon) F2 MAX	**Up arrow/F2**
ACK (Enter icon) F3 ENTER	**Acknowledge (Enter)/F3**
Note: *F4 – F8 are digital inputs.*	

LED	Status
1-4	Alarm 1-4 indicator
1-4 M	Flashing: Relay in manual control mode
A B C	Channel displayed
1-4	Flashing: Relay interlock switch open
Note: *LEDs for relays in manual mode flash with the "M" LED every 10 seconds. "M" flashing by itself indicates Aout – manual control is used.*	

- Press the Menu button to enter or exit the Programming Mode at any time.
- Press the Right arrow button to move to the next digit during digit or decimal point programming.
- Press or hold the Up arrow button to scroll through the menus, decimal point, or to increment the value of a digit.
- Press the Enter button to access a menu or to accept a setting.
- Press and hold the Menu button for three seconds to access the advanced features of the meter.

MeterView® Pro Software

The meter can also be programmed using the PC-based MeterView Pro software included with the meter. This software is can be installed on any Microsoft® Windows® (2000/XP/Vista/7/8/10) computer by connecting the meter's onboard USB. The meter is powered by the USB connection, so there is no need to wire anything prior to programming the meter, though USB is intended only for meter configuration.

MeterView Pro Installation

1. Connect one end of the provided USB cable to the meter and the other end to the computer. The computer will automatically install the driver software it needs to talk to the meter.
    Only one meter may be connected at a time. Attaching multiple meters will cause a conflict with the meter software. Disconnect other meters before performing these steps.
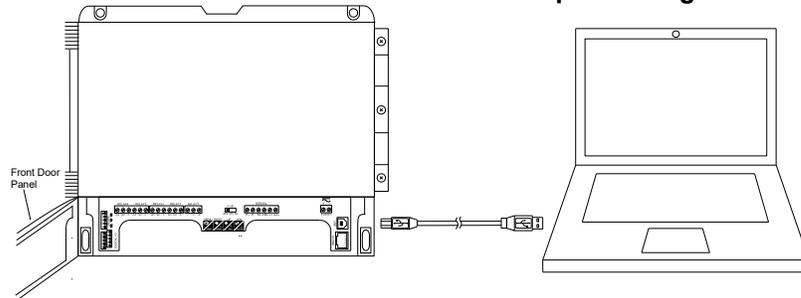
2. Once the driver is installed, an AutoPlay dialog should appear for the drive "MAINSTAL." Click "Open folder to view files." If the computer does not display an AutoPlay dialog for the drive "MAINSTAL," you should open My Computer and double-click on the drive labeled "MAINSTAL."

3. Double-click on the file named "MAStart." The program will open a few windows and install two programs on your computer. Simply follow the onscreen instructions until you see one of the dialogs below. If you receive a "User Account Control" warning, click "Yes."

4. If there is an update available, click the "Update" button to install the new version. Otherwise, click "Configure" to begin programming your meter.
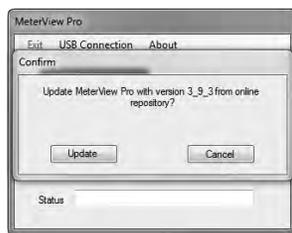
Note: If you decide to update your MeterView Pro software, once the installation has completed, you will be asked if you want to update the setup files located on the meter itself. This way, you will always have the most current version on the meter for future installs.

⚠ **Warning**	***Do not unplug the meter while the new installation files are being written to it. The meter will display ᴜᴊʳ ιᵗᴱ during the process and you will receive an onscreen notification once the process is complete.***

Data logging for one meter at a time is available with MeterView Pro software. More advanced data acquisition may be accomplished by using any Modbus RTU compliant software. Additional information regarding configuration and monitoring of the meter using MeterView Pro software is available online. Go to **www.predig.com/meterview-pro**.

Display Functions & Messages

The meter displays various functions and messages during setup, programming, and operation. The following table shows the main menu functions and messages in the order they appear in the menu.

Display	Parameter	Action/Setting Description	Display	Parameter	Action/Setting Description
SEtuP	Setup	Enter *Setup* menu	Ch-C	Math channel unit	Set unit or tag for math channel C
InPut	Input	Enter *Input* selection menu	tot-A*	Total unit	Set total unit or tag for channel A (*or B)
Ch-A*	Channel A	Set input type for channel A (*or B)	Gtot-A*	Grand total unit	Set grand total unit or tag for channel A (*or B)
totAL	Total	Enable/disable totalizer functions	dEc Pt	Decimal point	Set decimal point
YES	Yes	Enable totalizer functions	Ch-A*	Decimal point	Set decimal point for channel A (*or B, C)
no	No	Disable totalizer functions	rAtE*	Rate	Set rate decimal point (*channel A and B only)
modE	Mode	Select dual-input operation mode	totAL*	Total	Set total decimal point (*channel A and B only)
duAL	Dual	Set independent dual input mode	GtotAL*	Grand total	Set grand total decimal point (*channel A and B only)
ud Ab	Up/Down AB	Set channel A total add/subtract based on the state of channel B	ProG	Program	Enter the *Program* menu
ud AI	Up/Down AI	Set channel A total add/subtract based on the state of a digital input	InCAL	Input calibration	Enter the *Input Calibration* menu
ud bI	Up/Down BI	Set channel B total add/subtract based on the state of a digital input	Ch-A*	Channel A	Set input type for channel A (*or B)
ud bI	Up/Down ABI	Set channel A & B total add/subtract based on the state of a digital input for each	FAct-A	K-factor A	Enter channel A k-factor
quAd 1	Quadrature 1	Set type 1 quadrature operation	SCAL A*	Scale 1	Enter the *Scale* menu for channel A (*or B)
quAd 2	Quadrature 2	Set type 2 quadrature operation	CAL A*	Calibrate	Enter the *Calibration* menu for channel A (*or B)
quAd 4	Quadrature 4	Set type 4 quadrature operation	InP 1	Input 1	Calibrate input 1 signal or program input 1 value
unitS	Units	Select the display units/tags	diS 1	Display 1	Program display 1 value
Ch-A*	Channel A	Set unit or tag for channel A (*or B)	InP 2	Input 2	Calibrate input 2 signal or program input 2 value (up to 32 points)

Display	Parameter	Action/Setting Description	Display	Parameter	Action/Setting Description
d iS 2	Display 2	Program display 2 value (up to 32 points)	d Ab	Display AB	Alternate display of channel A & B
Error	Error	Error, calibration not successful, check signal or programmed value	d AC	Display AC	Alternate display of channel A & C
			d bC	Display BC	Alternate display of channel B & C
tSEtuP	Total setup	Enter the *Total Setup* menu	d AbC	Display ABC	Alternate display of channel A, B, & C
Ch-A*	Channel A	Setup the total for channel A (*or B)	d t-A	Display total A	Assign display to channel A total
tbASE	Time base	Program total time base	d t-b	Display total B	Assign display to channel B total
t CF	Total conversion factor	Program total conversion factor	d Gt-A	Display grand total A	Assign display to channel A grand total
Gt CF	Grand total conversion factor	Program grand total conversion factor	d Gt-b	Display grand total B	Assign display to channel B grand total
trESEt	Total reset	Program total reset mode: auto or manual	d rt-A	Display rate and total A	Alternate display of channel A rate and total
Ch-A*	Channel A	Set total reset modes for channel A (*or B)	d rt-b	Display rate and total B	Alternate display of channel B rate and total
t rSt	Total reset	Program total reset mode: auto or manual	drGt-A	Display rate and grand total A	Alternate display of channel A rate and grand total
Gt rSt	Grand total reset	Program grand total reset mode: auto or manual	drGt-b	Display rate and grand total B	Alternate display of channel B rate and grand total
t dLY	Time delay	Program automatic reset time delay	d SEt 1*	Display Set 1*	Displays relay 1(*through 8) set point.
dSPLAY	Display	Enter the *Display* menu	d Hi-A	Display high A	Display high value of channel A
L inE 1	Display Line 1	Press Enter to assign the display line 1 parameter (default: PV)	d Lo-A	Display low A	Display low value of channel A
			d HL-A	Display high/low A	Alternate between high/low value of channel A
L inE 2	Display Line 2	Press Enter to assign the display line 2 parameter (default: engineering units)	d Hi-b	Display high B	Display high value of channel B
			d Lo-b	Display low B	Display low value of channel B
d Ch-A	Display Ch-A	Assign display to channel A	d HL-b	Display High/low B	Alternate between high/low value of channel B
d Ch-b	Display Ch-B	Assign display to channel B			
d Ch-C	Display Ch-C	Assign display to channel C (math)			

25

Display	Parameter	Action/Setting Description
d Hi-C	Display high C	Display high value of channel C
d Lo-C	Display low C	Display low value of channel C
d HL-C	Display High/low C	Alternate between high/low value of channel C
d A-u	Display A and units/tags	Alternate display of channel A and the unit/tag
d b-u	Display B and units/tags	Alternate display of channel B and the unit/tag
d C-u	Display C and units/tags	Alternate display of channel C and the unit/tag
d tA-u	Display total A and total units A	Alternate display of channel A total and total units
d tb-u	Display total B and total units B	Alternate display of channel B total and total units
d tAb	Display total A and B	Alternate display of channel A total and channel B total
d tAbC	Display total A, B, and math channel C	Alternate display of channel A total, channel B total, and math result channel C
m buS	Display Modbus	Display Modbus input register
d oFF	Display off	Display blank little display
d unit	Display unit	Display big display channel units
d-intY	Display intensity	Set display intensity level from 1 to 8
rELAY	Relay	Enter the Relay menu
ASSiGn	Assignment	Assign relays to channels or Modbus
ASiGn 1*	Assign 1	Relay 1 (*through 4) assignment

Display	Parameter	Action/Setting Description
Ch-A*	Channel A*	Assign relay to channel A (*or B, C)
rAtE*	Rate	Assign relay to rate (*channel A and B only)
totAL*	Total	Assign relay to total (*channel A and B only)
GtotAL*	Grand total	Assign relay to grand total (*channel A and B only)
buS m	Modbus	Assign relay to Modbus register
rLY 1	Relay 1	Relay 1 setup
Act 1	Action 1	Set relay 1 action
Auto	Automatic	Set relay for automatic reset
A-mAn	Auto-manual	Set relay for automatic & manual reset any time
LAtCH	Latching	Set relay for latching operation
Lt-CLr	Latching-cleared	Set relay for latching operation with manual reset only after alarm condition has cleared
ALtErn	Alternate	Set relay for pump alternation control
SAmPL	Sampling	Set relay for sampling operation
OFF	Off	Disable relay and front panel status LED (Select Off to enable Interlock feature)
SEt 1	Set 1	Program set point 1
rSt 1	Reset 1	Program reset point 1
rLY 2	Relay 2	Relays 2-4 setup
FAiLSF	Fail-safe	Enter Fail-safe menu

Display	Parameter	Action/Setting Description
FLS 1	*Fail-safe 1*	Set relay 1 fail-safe operation
on	*On*	Enable fail-safe operation
oFF	*Off*	Disable fail-safe operation
FLS 2	*Fail-safe 2*	Set relays 2-8 fail-safe operation
dELAY	*Delay*	Enter relay *Time Delay* menu
dLY 1	*Delay 1*	Enter relay 1 time delay setup
On 1	*On 1*	Set relay 1 On time delay
OFF 1	*Off 1*	Set relay 1 Off time delay
dLY 2	*Delay 2*	Enter relays 2-8 time delay setup
Aout	*Analog output*	Enter the *Analog output* scaling menu
AOut 1*	*Aout channel*	Analog Output source channel (*1 – 3)
diS 1	*Display 1*	Program display 1 value
Out 1	*Output 1*	Program output 1 value (e.g. 4.000 mA)
diS 2	*Display 2*	Program display 2 value
Out 2	*Output 2*	Program output 2 value (e.g. 20.000 mA)
rESEt	*Reset*	Press Enter to access the *Reset* menu
rSt Hi	*Reset high*	Press Enter to reset max display
rSt Lo	*Reset low*	Press Enter to reset min display
rSt HL	*Reset high & low*	Press Enter to reset max & min displays

Display	Parameter	Action/Setting Description
tot A	*Reset total A*	Press Enter to reset channel A total
tot b	*Reset total B*	Press Enter to reset channel B total
Gtot A	*Reset grand total A*	Press Enter to reset channel A grand total
Gtot b	*Reset grand total B*	Press Enter to reset channel B grand total
tot Ab	*Reset totals A and B*	Press Enter to reset channels A and B totals
Gt Ab	*Reset grand totals A and B*	Press Enter to reset channels A and B grand totals
ContrL	*Control*	Enter *Control* menu
Auto	*Automatic*	Press Enter to set meter for automatic operation
n An	*Manual*	Press Enter to manually control relays or analog output operation
PASS	*Password*	Enter the *Password* menu
PASS 1	*Password 1*	Set or enter Password 1
PASS 2	*Password 2*	Set or enter Password 2
PASS 3	*Password 3*	Set or enter Password 3
totAL	*Total reset password*	Set or enter a total reset password
GtotAL	*Grand total password*	Set or enter a grand total reset password
unLoc	*Unlocked*	Program password to lock meter
Locd	*Locked*	Enter password to unlock meter
999999	*Flashing*	Over/under range condition

Main Menu

The main menu consists of the most commonly used functions: *Setup*, *Reset, Control,* and *Password*.

- Press Menu button to enter Programming Mode then press the Up arrow button to scroll main menu.
- Press Menu, at any time, to exit and return to *Run Mode*. Changes made to settings prior to pressing Enter are not saved.
- Changes to the settings are saved to memory only after pressing Enter/F3.
- The display moves to the next menu every time a setting is accepted by pressing Enter/F3.

Run Mode

| 20.000 |
| 20.000 |

| SEtuP | rESEt | Contrl | PASS |

inPut SEtuP	rSt Hi rESEt	Auto Contrl	PASS 1 PASS
unitS SEtuP	rSt Lo rESEt	mAn Contrl	PASS 2 PASS
dEc Pt SEtuP	rSt HL rESEt		PASS 3 PASS
ProG SEtuP	tot A rESEt		totAL PASS
dSPLAY SEtuP	tot b rESEt		GtotAL PASS
rELAY SEtuP	Gtot A rESEt		
Aout SEtuP	Gtot b rESEt	tot Ab rESEt	Gt Ab rESEt
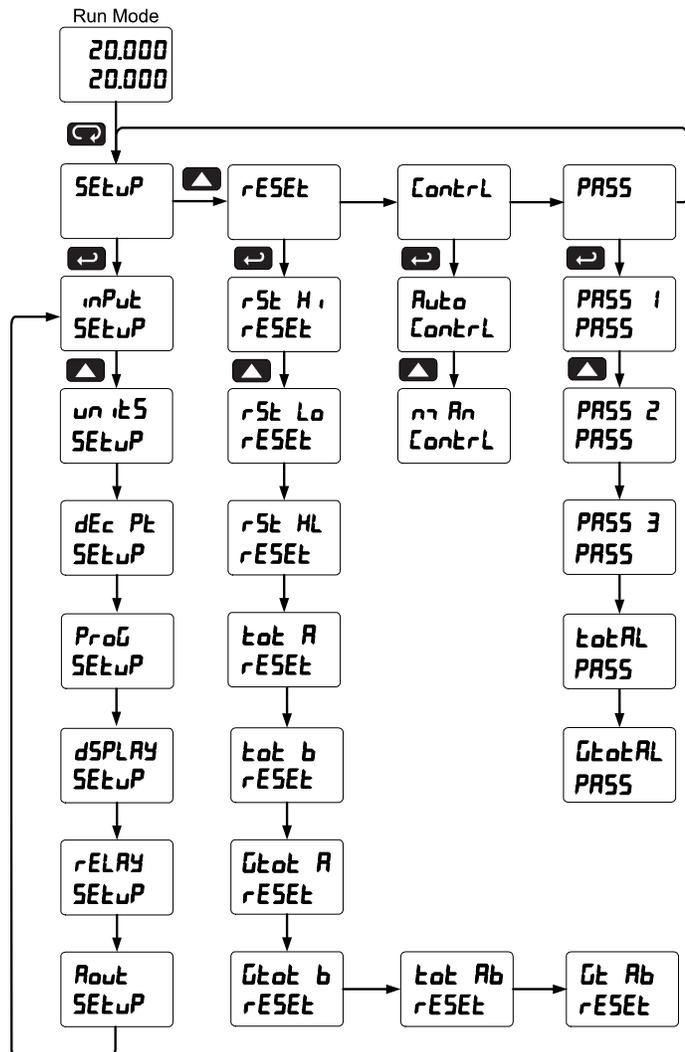
Setting Numeric Values

The numeric values are set using the Right and Up arrow buttons. Press Right arrow to select next digit and Up arrow to increment digit value.

The digit being changed is displayed brighter than the rest.

Press and hold up arrow to auto-increment the display value.

Press the Enter button, at any time, to accept a setting or Menu button to exit without saving changes.

| 004.000 dis 1 | ▶ Select Next Digit | 004.000 dis 1 | ▲ Increment Digital Value | 005.000 dis 1 | ↵ Accept Setting | Next Setting |
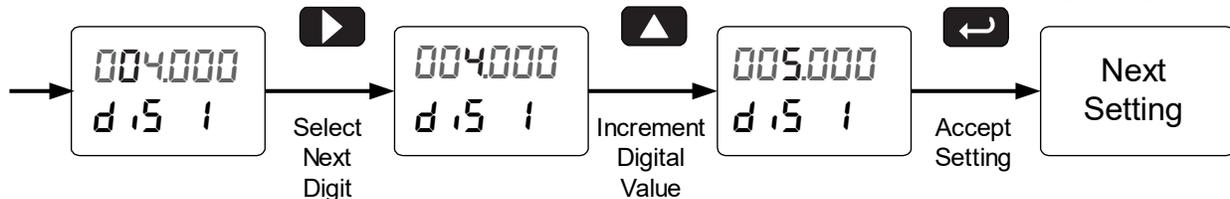
Setting up the Meter (5EtuP)

The *Setup* menu is used to select:

1. Total enable/disable and channel A and B input modes
2. Units for A & B rate, total & grand total, and C
3. Decimal positions for A & B rate, total, and grand total, and C
4. Program the meter using the scale, calibrate, & total functions
5. Display parameters and intensity
6. Relay assignments and operation
7. 4-20 mA analog output scaling

Press the Enter button to access any menu or press Up arrow button to scroll through choices. Press the Menu button to exit at any time.
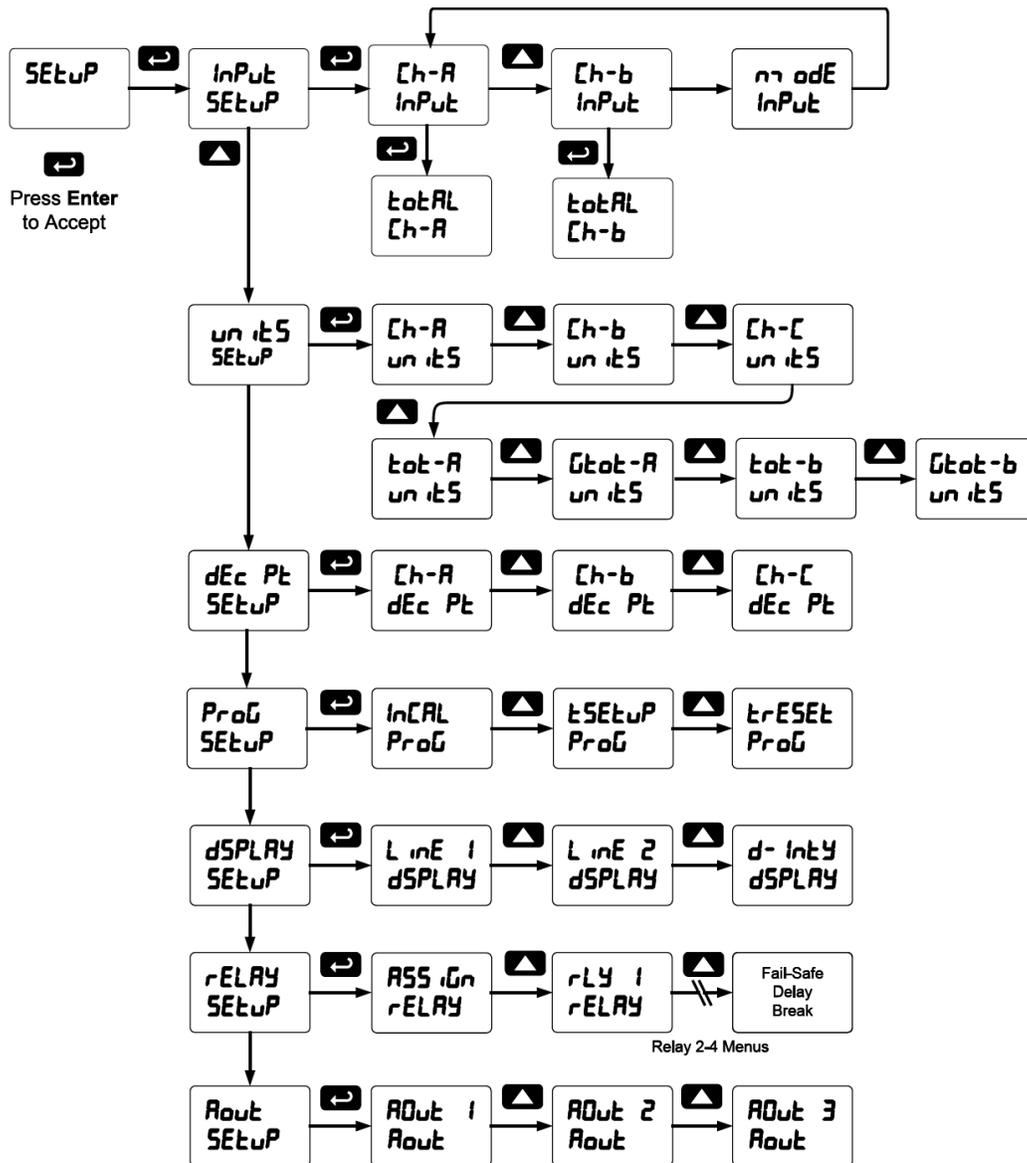
Setting the Input Signal (*InPut*)

There are two slide switches labeled A and B, located at the center of the meter connector board, which must be configured according to the input levels and types. See Configure Input Type and Level Switches on page 15 for details.

Enter the Input menu to enable or disable the totalizer features.
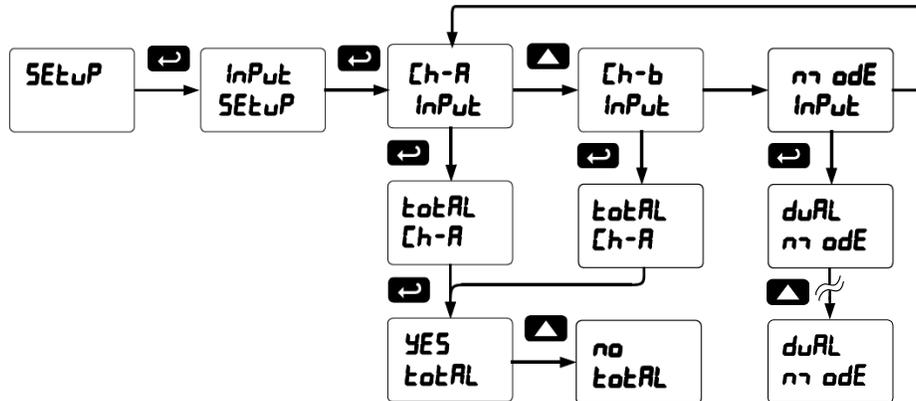
Setting the Totalizer Features (*totAL*)

To simply not display the total, select alternative display parameters in the display (*dSPLAY*) menu.

Enable or disable the totalizer features by selecting "*YES*" or "*no*" after the input type has been set up. If the totalizer features are disabled, most totalizer features and functions are hidden from the menus.

Note: The totalizer continues working in the background.

Setting the Dual-Input Mode (*m odE*)

The Mode menu is used to set the functions of the dual input and total. The inputs may be configured for independent one-directional total operation, bi-directional total count with the use of another input or a digital input, or for quadrature input modes.

Independent Dual Totalizers (*dUAL*)

Total A and B are one-directional and independent, only counting up or down depending on *Count* settings.

Ch-A Totalizer Add/Subtract by Ch-B Input (*ud Ab*)

Total of channel A will add or subtract as determined by the state of input channel B. Channel A total will add at each falling edge if input B is high, and subtract at each rising edge if input B is low.
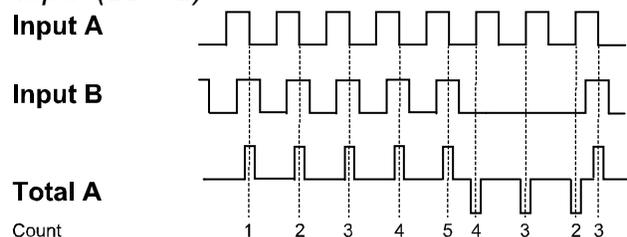
Figure 27. Dual Input Mode (*ud Ab*)

Ch-A Totalizer Add/Subtract by Digital Input (*ud A1*)

Total of channel A will add or subtract as determined by the state of a digital input. Channel A total will add at each falling edge if an assigned digital input is high, and subtract at each rising edge if an assigned digital input is low.
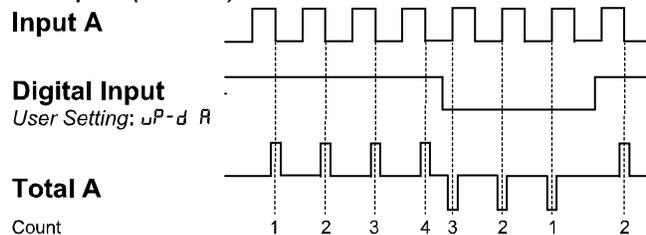
Figure 28. Dual Input Mode (*ud A1*)

30

Ch-B Totalizer Add/Subtract by Digital Input (ud b I)

Total of channel B will add or subtract as determined by the state of a digital input. Channel B total will add at each falling edge if an assigned digital input is high, and subtract at each rising edge if an assigned digital input is low.

Input B

Digital Input
User Setting: uP-d b

Total B

Count   1 2 3 4 3 2 1 2
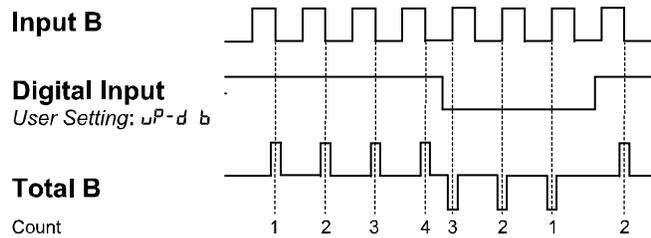
Figure 29. Dual Input Mode (ud b I)

Ch-A & Ch-B Totalizer Add/Subtract by Digital Input (ud Ab)

Totals of channel A and B will add or subtract as determined by the state of a digital input assigned to each channel. This mode combines the features of ud AI and ud BI.

This setting requires the use of the onboard digital inputs. The F4 digital input will only support one channel.

Quadrature Input Type 1 (QuAd I)

Quadrature modes are used to accept inputs that are ±90 degrees out of phase, from quadrature output devices. Total of channel A will add or subtract as determined by the state of input channel B. Channel A total will add at each rising edge if channel B is high, and subtract at each rising edge if channel B is low.

Input A

Input B

Total A

Count   1 2 3 4 5 4 3 4
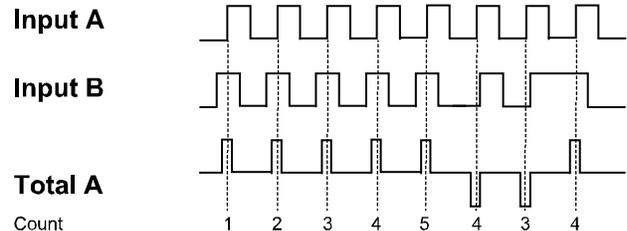
Figure 30. Dual Input Mode (QuAd I)

Quadrature Input Type 2 (QuAd 2)

Quadrature modes are used to accept inputs that are ±90 degrees out of phase, from quadrature output devices. Total of channel A will add or subtract as determined by the state of input channel B. Channel A total will add at each rising edge if channel B is high, and at each falling edge if channel B is low. Channel A total will subtract at each rising edge if channel B is low, and at each falling edge if channel B is high.

Input A

Input B

Total A

Count   1 2 3 4 5 6 7 8 7 8 7 6 5 4 3 4
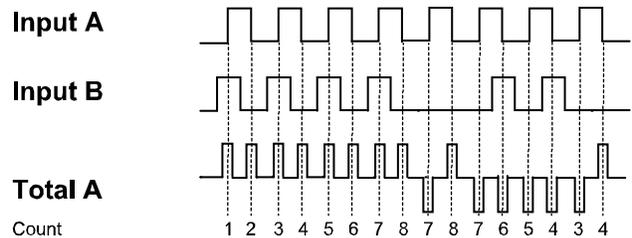
Figure 31. Dual Input Mode (QuAd 2)

Quadrature Input Type 4 (QuAd 4)

Quadrature modes are used to accept inputs that are ±90 degrees out of phase, from quadrature output devices. Totals of channel A and B will add at each rising and falling edge of that channel.

Input A

Input B

Total A

CountA   1 2 3 4   5 6   7 8   9 10 11 12 13 14 15 16

Total B

Count B   1 2   3 4   5 6   7 8   9 10   11 12
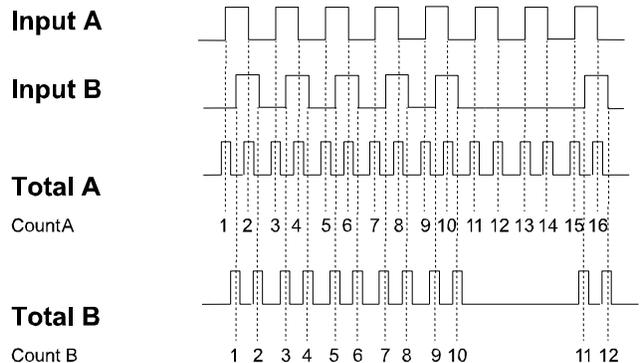
Figure 32. Dual Input Mode (QuAd 4)

Setting the Rate, Total, & Grand Total Units/Tags (*un it5*)

Enter the channel A and B rate, total, grand total, and math channel C units (or custom tags) that will be displayed if alternating units is selected in the *un it5* menu, or *d un it* is selected as the lower display parameter.

See the flow chart on page 29 for details on accessing the *Units* menu and parameters. *Ch-A* and *Ch-b* set the rate units, *tot-A* and *tot-b* the total units, and *Gtot-A* and *Gtot-b* the grand total units. *Ch-C* sets the units for the math channel C.

See the flow chart on page 36 to access the display menu to show the unit or tag on the lower display.

The engineering units or custom legends can be set using the following 7-segment character set:

Display	Character	Display	Character	Display	Character	Display	Character
0	0	C	C	K	K	U	V
1	1	c	c	L	L	uJ	w
2	2	d	d	m	m	H	X
3	3	E	E	n	n	y	Y
4	4	F	F	O	O	Z	Z
5	5	G	G	o	o	-	-
6	6	g	g	P	P	/	/
7	7	H	H	q	q	[	]
8	8	h	h	r	r	]	[
9	9	I	I	S	S	=	=
A	A	i	i	t	t	o	Degree(<)
b	b	J	J	u	u		Space

Note: Degree symbol represented by (<) if programming with MeterView® Pro. The letters "m" and "w" use two 7-segment LEDs each; when selected the characters to the right are shifted one position. Press and hold up arrow to auto-scroll the characters in the display.

Setting the Decimal Point (*dEc Pt*)

The decimal point for any channel, rate, total, or grand total, may be set with up to five decimal places or with no decimal point at all. Pressing the Right arrow moves the decimal point one place to the right until no decimal point is displayed, and then it moves to the leftmost position. Pressing the Up arrow moves the decimal point one place to the left.

There are seven decimal points to set up for three channels: Ch-A rate, total, and grand total; Ch-B rate, total, and grand total; and Ch-C. After the decimal points are set up, the meter moves to the *Program* menu.
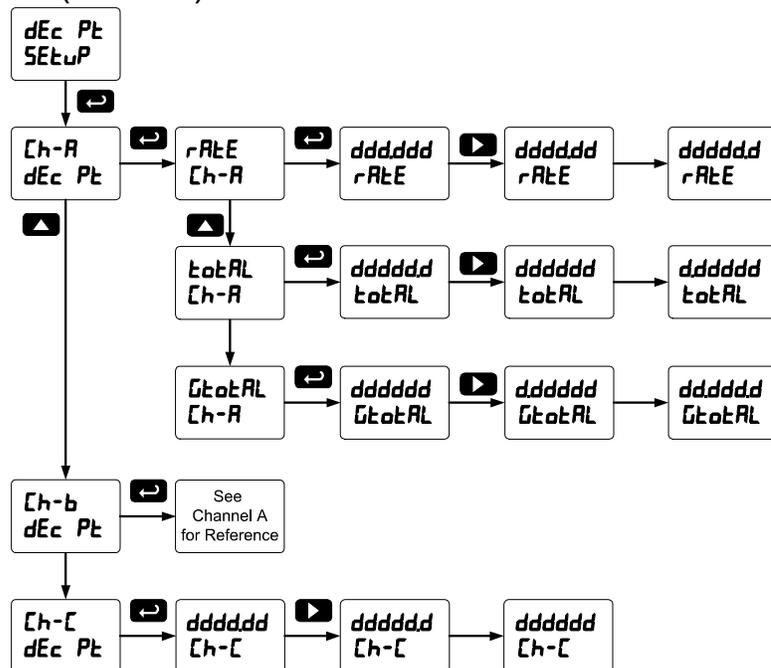
Programming the Rate/Totalizer (ProG)

It is **very important** that one reads the following information before programming the meter:

- The meter has been factory calibrated to read input frequency in Hz (pulses/sec). The calibration equipment is certified to NIST standards.
- Use the *K-Factor* menu to match the rate/totalizer with a flowmeter's k-factor (pulse/unit of measure).
- Or use the *Scale* menu to scale the pulse input (pulse/sec) without a signal source.
- Or use *Cal* menu to calibrate the rate/totalizer using a signal source.

The *Program* menu contains the following menus for each channel A and B:

1. K-Factor calibration
2. Scale without a signal source
3. Calibrate with a calibrated signal source
4. Total time base & conversion factors
5. Grand total time base & conversion factors
6. Reset modes for total & grand total
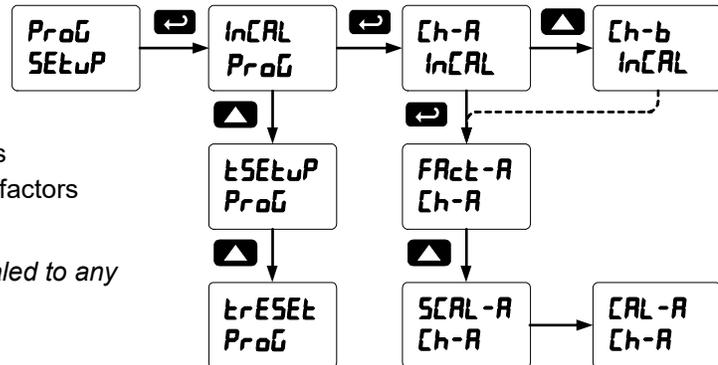
The process inputs may be calibrated or scaled to any display value within the range of the meter.

Additional parameters, not needed for most applications, are found in the *Advanced Features* menu; see Advanced Features Menu, page 49.

Input Calibration Method (InCAL)

There are two methods of calibrating (or scaling) the display for each input channel to show the correct engineering units.

- Use the Factor menu to enter the k-factor of a flowmeter in units/pulse
- Use the *Scale* menu to enter the scaling without a signal source.
- Use the *Calibrate* menu to apply a signal from a signal source.

Note: The Scale, Calibrate, and K-Factor functions are exclusive of each other. The meter uses the last function programmed. Only one of these methods can be employed at a time

Multi-Point Calibration & Scaling

The Scale and Calibrate functions can use up to 32 points (default is 2). The number of points should be set in the Advanced Features menu under the Multi-Point Linearization (LinEAr) *menu selection prior to scaling and calibration of the meter, see page 54 for details.*

K-Factor Calibration (FAct-A, FAct-b)

The meter may be calibrated using the *K-Factor* function. Most flowmeter manufacturers provide this information with the device. Enter the *K-Factor* (FAct-A, FAct-b) menu and select the decimal point with highest resolution possible and program the k-factor value (*i.e.* pulses/gal). The meter will automatically calculate the flow rate using the k-factor and the time base selected.

.

Scaling the Meter without a Signal Source

The inputs can be scaled to display the process variables in engineering units. A signal source is not needed to scale the meter; simply program the inputs and corresponding display values.

From the InCAL menu, select channel A or B, followed by SCAL-A or SCAL-b, and then set the signal input value and display value for each of the scaling points (default is two). Enter the signal input values in pulses/second (Hz), and the corresponding display values in appropriate engineering units. Channel B is scaled similarly to Channel A, shown below.

Scaling the Meter for Channel A (SCAL-A)
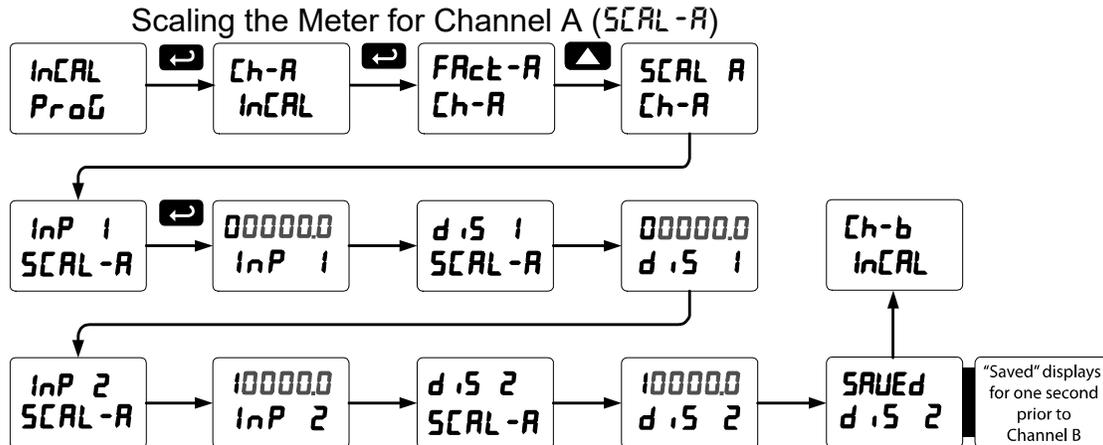
Error Message (Error)

An error message indicates that the calibration or scaling process was not successful.

After the error message is displayed, the meter reverts to the input prior to the failure during calibration or scaling and to input 1 during internal calibration, allowing the appropriate input signal to be applied or programmed.

The error message might be caused by any of the following conditions:

1. Input signal is not connected to the proper terminals or it is connected backwards.
2. Wrong signal selection in *Setup* menu.
3. Minimum input span requirements not maintained.
4. Input 1 signal inadvertently applied to calibrate input 2.

Minimum Input Span

The minimum input span is the minimum difference between input 1 and input 2 signals required to complete the calibration or scaling of the meter.

Input Range	Input 1 & Input 2 Span
4-20 mA	0.15 mA
±10 VDC	0.01 VDC

Calibrating the Meter with External Source (CAL)

Note: To scale the meter without a signal source refer to Scaling the Meter without a Signal Source, page 34.	Warm up the meter for at least 15 minutes before performing calibration to ensure specified accuracy.

The meter can be calibrated to display the process variables in engineering units by applying the appropriate input signal and following the calibration procedure.

The use of a calibrated signal source is strongly recommended to calibrate the meter.

Channel B is calibrated similarly to Channel A, shown below.

Calibrating the Meter for Channel A (CAL-A)
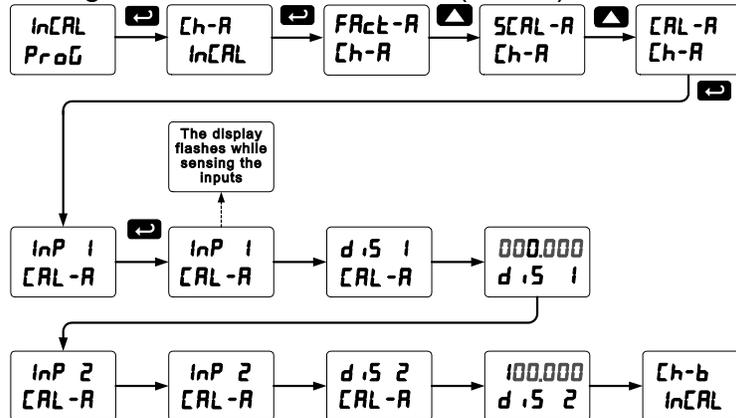
Total and Grand Total Setup (tSEtuP)

The time base and total conversion factor, and grand total conversion factor for input channels A and B are located in the *Totalizer Setup* menu.

The time base is based on the rate of flow. Total & grand total conversion factors for channel A and B are programmed independently. The total and grand total have their own independent settings. This means that one can be displaying the value in gallons while the other displays in million gallons, liters, m^3, etc.
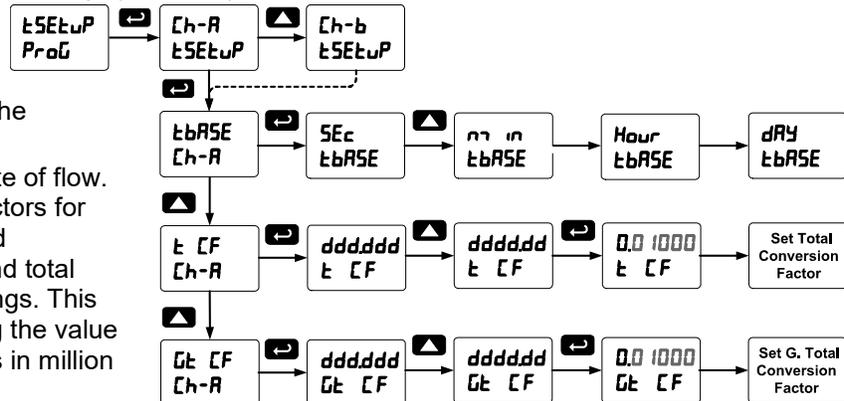
Total & Grand Total Reset

Total reset menus are located in the *Program* menu. The totals can be programmed for manual or automatic reset. In the automatic reset mode, a programmable time delay (t dLY) in seconds is available to reset the total or grand total after the assigned preset is reached.
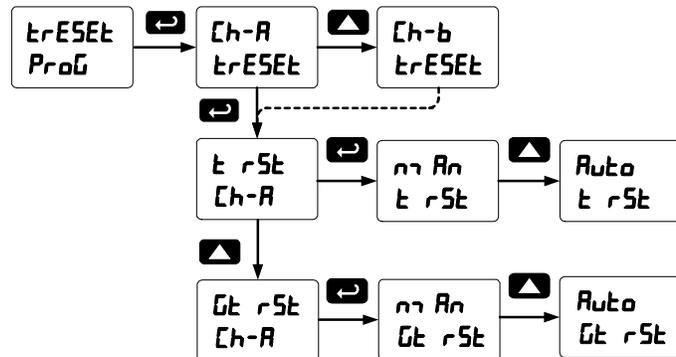
Password Protected and Non-Resettable Total

The total and grand total can be password-protected to prevent unauthorized resets. The grand total can be programmed as a non-resettable total, see page 47 for details.

Setting the Display Parameter & Intensity (dSPLAY)

The main display (L ınE 1) can be programmed to display:

1. Ch-A rate (d Ch-A)
2. Ch-B rate (d Ch-b)
3. Ch-C math channel (d Ch-C)
4. Toggle Ch-A & Ch-B rate (d Ab)
5. Toggle Ch-A rate and Ch-C (d AC)
6. Toggle Ch-B rate and Ch-C (d bC)
7. Toggle Ch-A & Ch-B rate, and Ch-C (d AbC)
8. Ch-A total (d t-A)
9. Ch-B total (d t-b)
10. Ch-A grand total (d Gt-A)
11. Ch-B grand total (d Gt-b)
12. Toggle Ch-A rate and total (d rt-A)
13. Toggle Ch-B rate and total (d rt-b)
14. Toggle Ch-A rate and grand total (drGt-A)
15. Toggle Ch-B rate and grand total (drGt-b)
16. Relay set points (1-8) (dSEt 1 to dSEt 8)
17. Max, min, and max & min values for
    Ch-A, Ch-B, or Ch-C (d Hı-A to d HL-C)
18. Toggle Ch-A rate & units (d A-u)
19. Toggle Ch-B rate & units (d b-u)
20. Toggle Ch-C & units (d C-u)
21. Toggle Ch-A total & units (d tA-u)
22. Toggle Ch-B total & units (d tb-u)
23. Toggle Ch-A total and Ch-B total (d tAb)
24. *Toggle Ch-A total, Ch-B total, and the sum of total A and total B (d tAbC).*
    Notes: The sum of total A and B for t ABC is independent of channel C programming. Channel C may be used normally by a different display selection even when d tAbC is selected for one of the two displays.
25. Modbus input (m buS)

The small display (L ınE 2) can be programmed to display:

1. All options for the upper display
2. Off, with no display (d oFF)
3. Engineering units for any single channel, total, or grand total
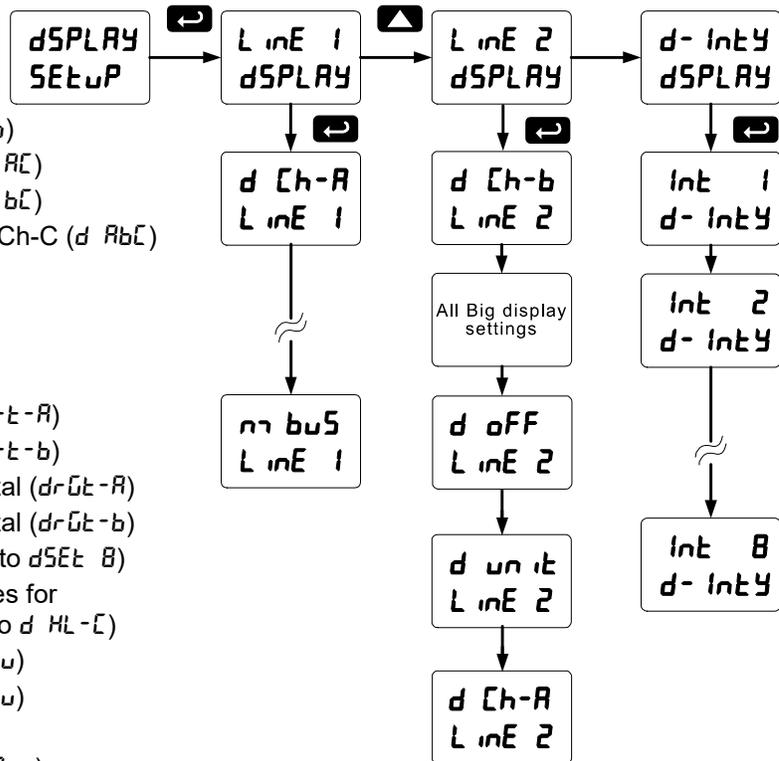
Display Intensity: The meter has eight display intensity levels to give the best performance under various lighting conditions. Select intensity 8 for outdoor applications. The default intensity setting is 8.

After setting up the input and display, press the Menu button to exit programming and skip the rest of the setup menu.

The displays can be set up to read channels A, B, or C, toggle between A & B, B & C, A & C, A & B & C, toggle between channels A, B, or C & units, the max/min of any of the channels, including the math channel (C), set points, gross (without tare) or net (with tare) & gross values of channel A or B, or the Modbus input. In addition to the parameters available on the Upper display, the Lower display can display Engineering units or it could be turned off.

Setting the Relay Operation (rELAY)

This menu is used to set up the operation of the relays.

> ⚠️ **Caution!**
>
> *During setup, the relays do not follow the input and they will remain in the state found prior to entering the Relay menu.*

1. Relay assignment
   a. Channel A rate, total, or grand total
   b. Channel B rate, total, or grand total
   c. Channel C (Math channel)
   d. Modbus
2. Relay action
   a. Automatic reset only (non-latching)
   b. Automatic + manual reset at any time (non-latching)
   c. Latching (manual reset only)
   d. Latching with Clear (manual reset only after alarm condition has cleared)
   e. Pump alternation control (automatic reset only)
   f. Sampling (the relay is activated for a user-specified time)
   g. Off (relay state controlled by Interlock feature)
3. Set point
4. Reset point
5. Fail-safe operation
   a. On (enabled)
   b. Off (disabled)
6. Time delay
   a. On delay (0-999.9 seconds)
   b. Off delay (0-999.9 seconds)
7. Relay action for loss (break) of 4-20 mA input (ignore, on, off)
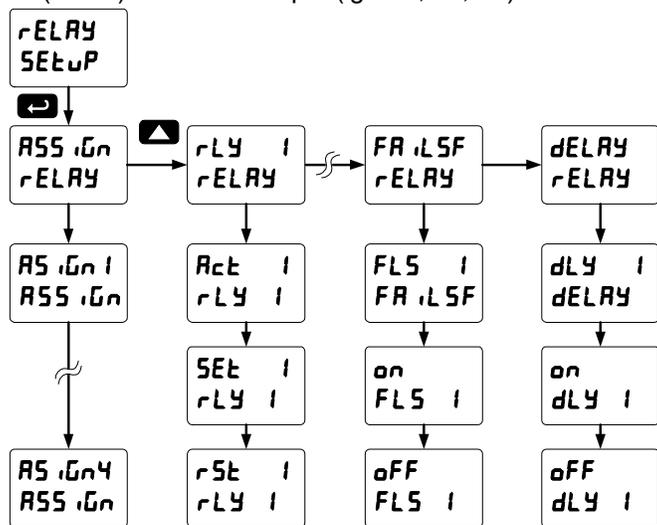
Note: The setup of relays 2-4 follows the same pattern shown here for relay 1.

Setting the Relay Assignment (RSS iGn)

```
RSS iGn
rELRY
  ↵↓
RS iGn1      Ch-R      Ch-b      Ch-C      m buS
RSS iGn  ↵→  RS iGn1 ▲→ RS iGn1 ▲→ RS iGn1 ▲→ RS iGn1
  ▲↓         ↵↓        ↵↓
RS iGn2      rRtE      rRtE
RSS iGn      Ch-R      Ch-b
  ≈           ▲↓        ▲↓
             totRL     totRL
             Ch-R      Ch-b
RS iGn8       ▲↓        ▲↓
RSS iGn      GtotRL    GtotRL
             Ch-R      Ch-b
```
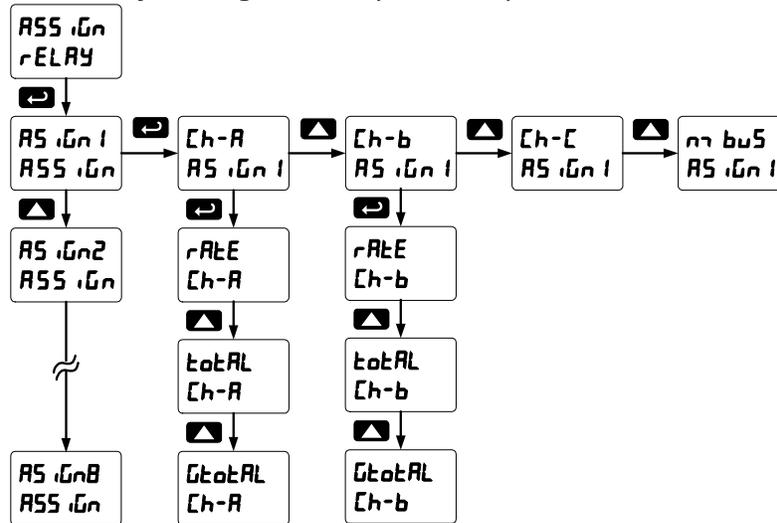
Setting the Relay Action

Operation of the relays is programmed in the *Action* menu. The relays may be set up for any of the following modes of operation:

1. Automatic reset (non-latching)
2. Automatic + manual reset at any time (non-latching)
3. Latching (manual reset only, at any time)
4. Latching with Clear (manual reset only after alarm condition has cleared)
5. Pump alternation control (automatic reset only)
6. Sampling (the relay is activated for a user-specified time)
7. Off (relay state controlled by Interlock feature)

The following graphic shows relay 1 action setup; relay 2-8 are set up in a similar fashion.

```
From
Relay 1  ↵→  Rct 1   →  Ruto
Menu         rLY 1      Rct 1
                          ▲↓
                        R-m Rn
                        Rct 1
                          ↓
                        LRtcH
                        Rct 1
                          ↓
                        Lt-CLr
                        Rct 1
                          ↓
                        RLtErn
                        Rct 1
                          ↓
                        SRm PL
                        Rct 1
                          ↓
                        oFF
                        Rct 1
```
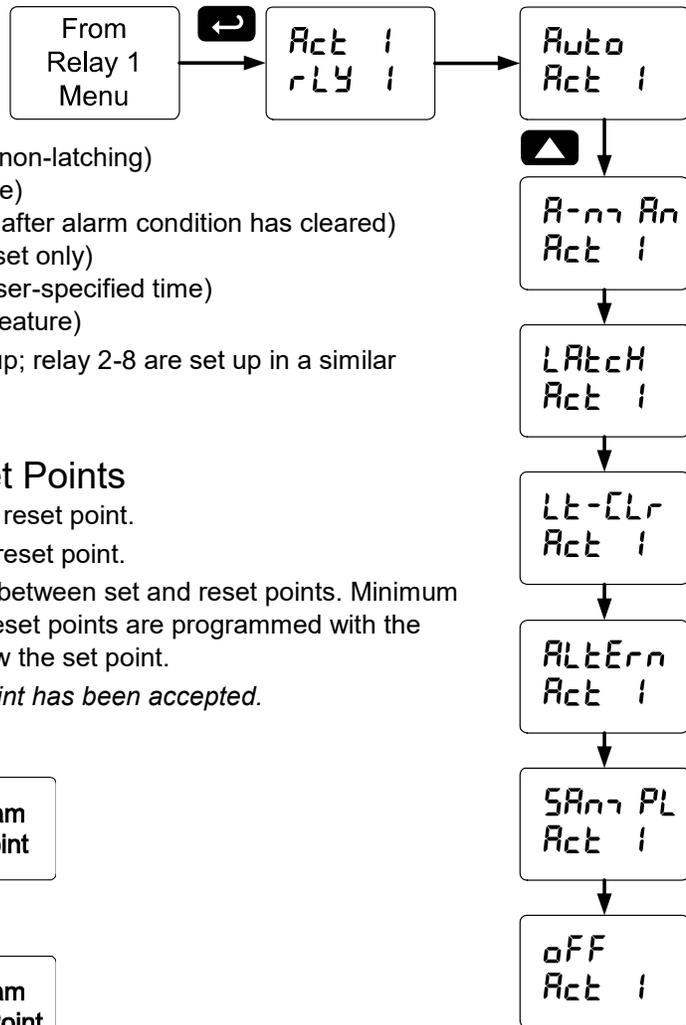
Programming Set and Reset Points

High alarm indication: program set point above reset point.

Low alarm indication: program set point below reset point.

The deadband is determined by the difference between set and reset points. Minimum deadband is one display count. If the set and reset points are programmed with the same value, the relay will reset one count below the set point.

Note: Changes are not saved until the reset point has been accepted.

```
↓
SEt 1    ↵→  Program
rLY 1        Set Point
  ▲↓
rSt 1    →   Program
rLY 1        Reset Point
```
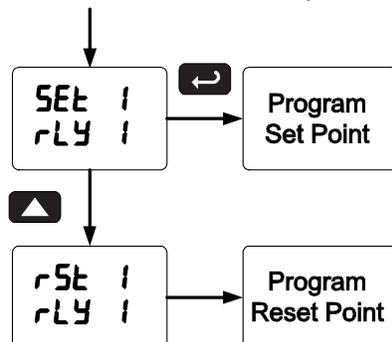
Setting Fail-Safe Operation

In fail-safe mode of operation, the relay coil is energized when the process variable is within safe limits and the relay coil is de-energized when the alarm condition exists. The fail-safe operation is set independently for each relay. Select **on** to enable or select **oFF** to disable fail-safe operation.

Programming Time Delay

The *On* and *Off* time delays may be programmed for each relay between 0 and 999.9 seconds. The relays will transfer only after the condition has been maintained for the corresponding time delay.

The *On* time delay is associated with the set point.

The *Off* time delay is associated with the reset point.

Relay and Alarm Operation Diagrams

The following graphs illustrate the operation of the relays, status LEDs, and ACK button.

High Alarm Operation (Set > Reset)

Low Alarm Operation (Set < Reset)
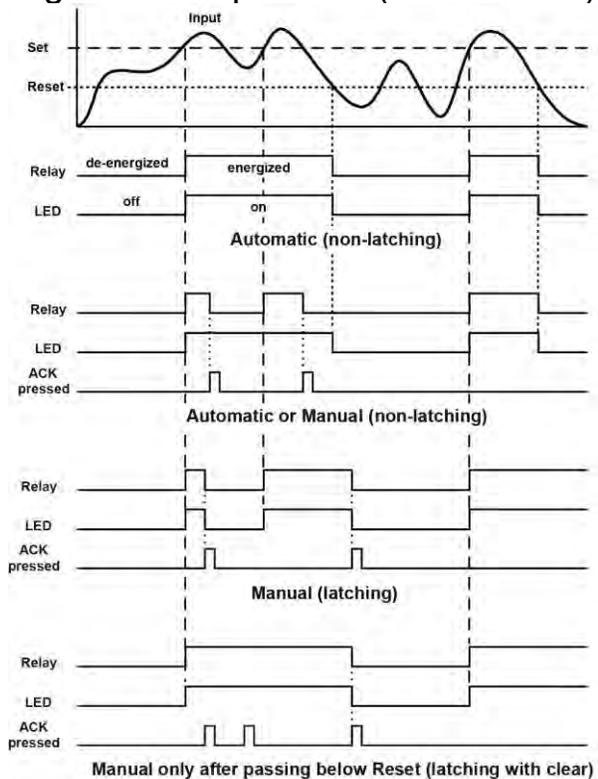
For Manual reset mode, ACK can be pressed anytime to turn "off" relay. To detect a new alarm condition, the signal must go below the set point, and then go above it.
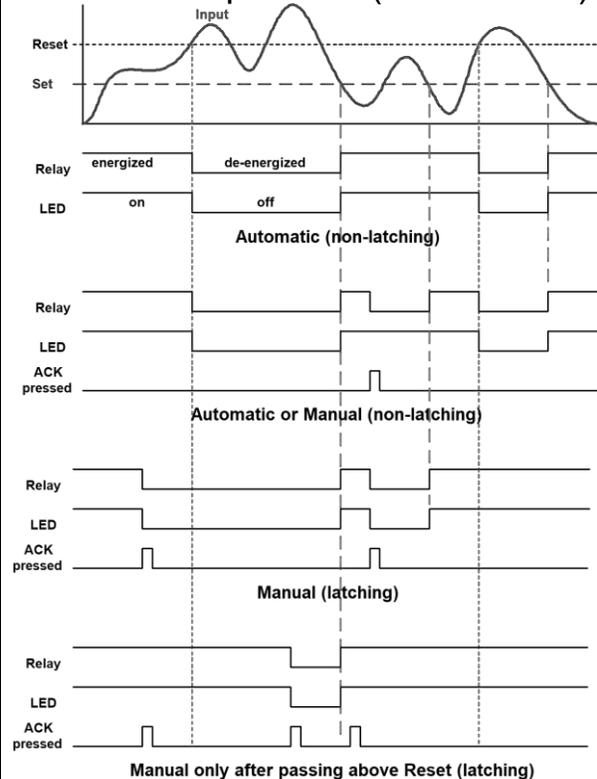
For Manual reset mode, ACK can be pressed anytime to turn "off" relay. For relay to turn back "on", signal must go above set point and then go below it.

High Alarm with Fail-Safe Operation (Set > Reset)
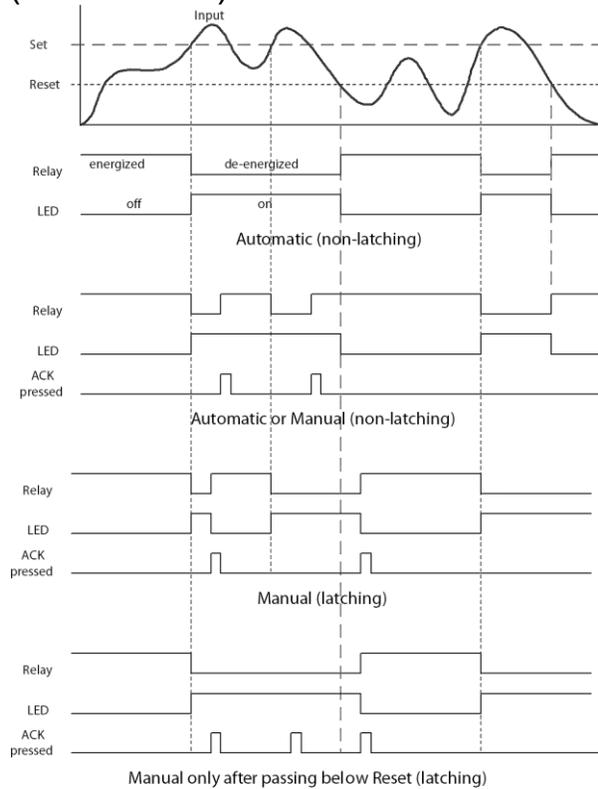
Note: Relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Low Alarm with Fail-Safe Operation (Set < Reset)
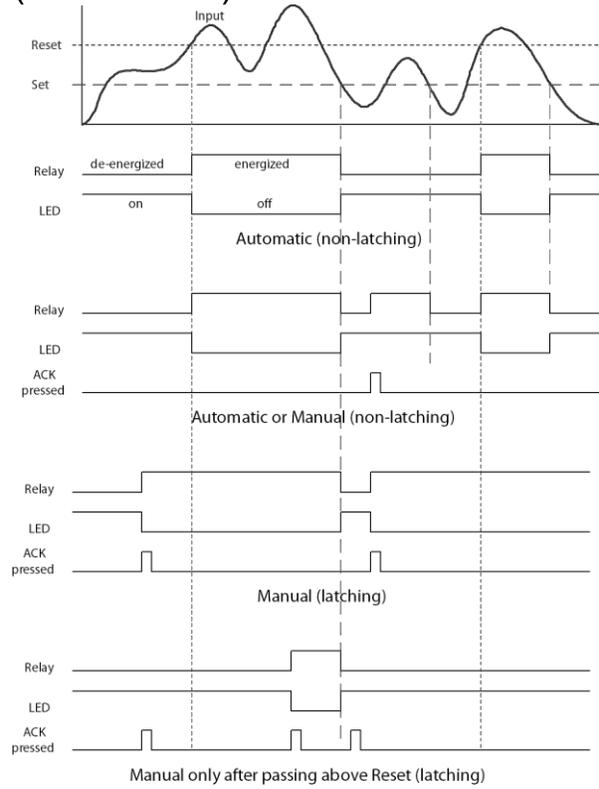
Note: Relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Pump Alternation Control Operation

LEDs indicate the relay status
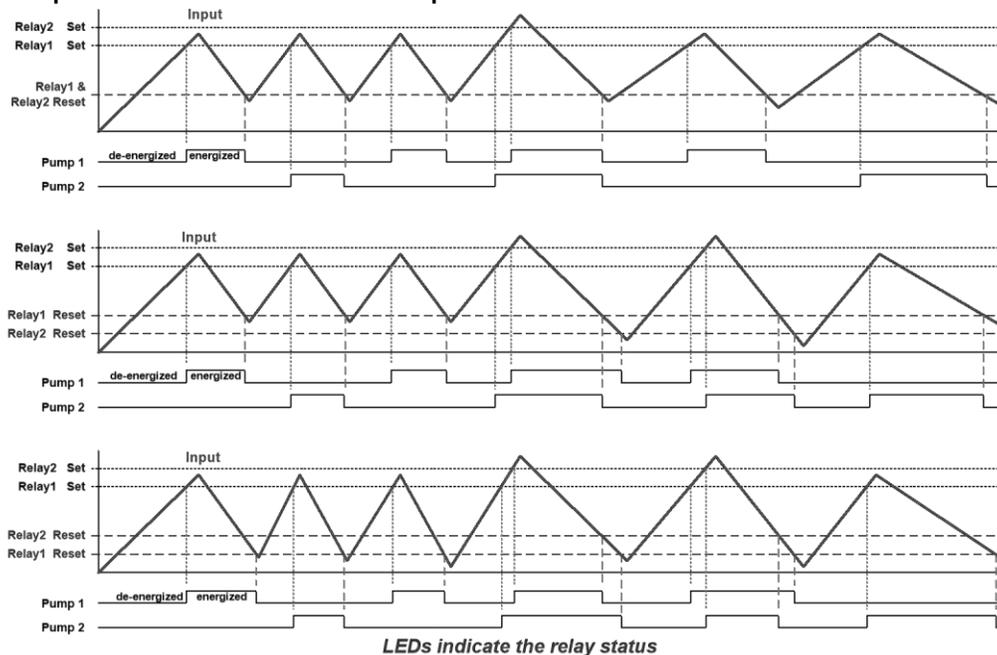
Relay Sampling Operation
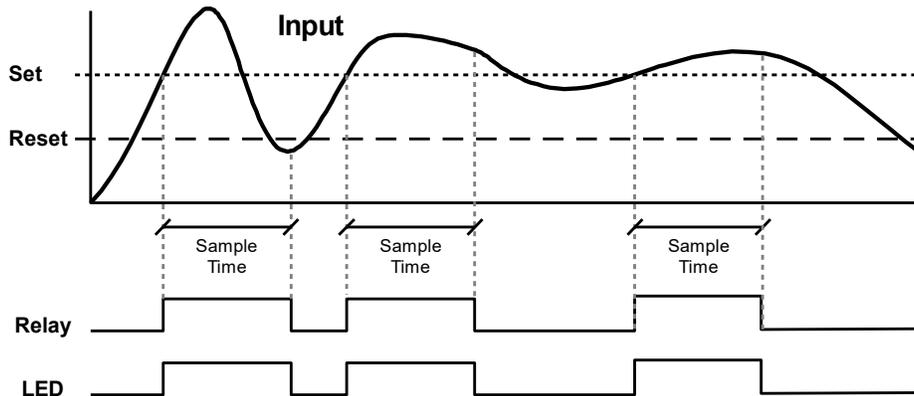
When the signal crosses the set point, the relay trips and the sample time starts. After the sample time has elapsed, the relay resets. The cycle repeats every time the set point is crossed, going up for high alarms and going down for low alarms.

The sample time can be programmed between 0.1 and 5999.9 seconds.

Signal Loss or Loop Break Relay Operation

The following graph shows the loop break relay operation for a high alarm relay.
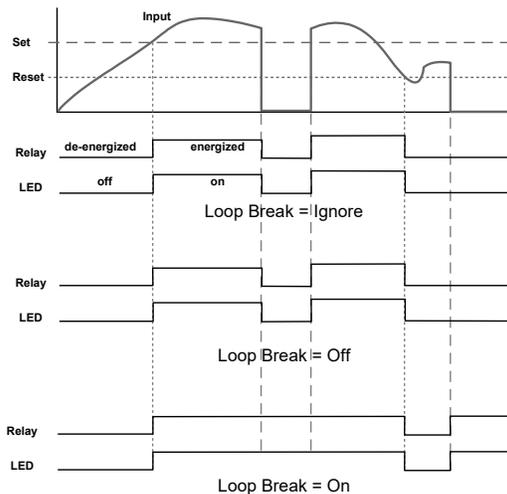
When the meter detects a break in the 4-20 mA loop, the relay will go to one of the following selected actions:

1. Turn *On* (Go to alarm condition)
2. Turn *Off* (Go to non-alarm condition)
3. Ignore (Processed as a low signal condition)

Time Delay Operation

The following graphs show the operation of the time delay function.

On Time Delay
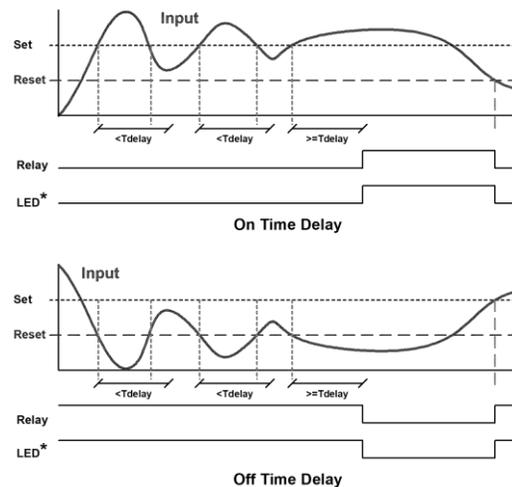
Off Time Delay

When the signal crosses the set point, the *On* time delay timer starts and the relay trips when the time delay has elapsed. If the signal drops below the set point (high alarm) before the time delay has elapsed, the *On* time delay timer resets and the relay does not change state. The same principle applies to the *Off* time delay.

Note: If "Automatic or Manual (Я-ᴎ⁊ Яᴎ)" reset mode is selected, the LED follows the reset point and not the relay state when the relay is acknowledged.

Relay Operation Details
Overview

The relay capabilities of the meter expand its usefulness beyond simple indication to provide users with alarm and control functions. These capabilities include front panel alarm status LEDs as well as either 2 or 4 internal relays. Typical applications include high or low temperature, level, pressure or flow alarms, control applications such as simple on/off pump control, and pump alternation control for up to 8 pumps. There are four basic ways the relays can be used:

1. High or Low Alarms with Latching or Non-Latching Relays
2. Simple On/Off Control with 100% Adjustable Deadband
3. Sampling (Based on Time)
4. Pump Alternation Control for up to 8 Pumps

Relays Auto Initialization

When power is applied to the meter, the front panel LEDs and alarm relays will reflect the state of the input to the meter. The following table indicates how the alarm LEDs and relays will react on power-up based on the set and reset points:

Alarm #	HI or LO Alarm	Set Point	Reset Point	Power-Up Reading	Relay & LED
1	HI	1000	500	499	Off
2	LO	700	900	499	On
3	LO	250	400	499	Off
4	HI	450	200	499	On

Fail-Safe Operation

The following table indicates how the relays behave based on the fail-safe selection for each relay:

*Note: NO = Normally Open,
NC = Normally Closed.
This refers to the condition of
the relay contacts when the
power to the meter is off.*

Fail-Safe Selection	Non-Alarm State		Alarm State		Power Failure
	NO	NC	NO	NC	
Off	Open	Closed	Closed	Open	Relays go to non-alarm state
On	Closed	Open	Open	Closed	Relays go to alarm state

Front Panel LEDs

The LEDs on the front panel provide status indication for the following:

LED	Status
1	Alarm 1
2	Alarm 2
3	Alarm 3
4	Alarm 4

The meter is supplied with four alarm points that include front panel LEDs to indicate alarm conditions. This standard feature is particularly useful for alarm applications that require visual-only indication. The LEDs are controlled by the set and reset points programmed by the user. When the display reaches a set point for a high or low alarm, the corresponding alarm LED will turn on. When the display returns to the reset point the LED will go off. The front panel LEDs respond differently for latching and non-latching relays.

For non-latching relays, the LED is always off during normal condition and always on during alarm condition, regardless of the state of the relay (e.g. Relay acknowledged after alarm condition).

For latching relays, the alarm LEDs reflect the status of the relays, regardless of the alarm condition. The following tables illustrate how the alarm LEDs function in relation to the relays and the acknowledge button (Default: F3 key assigned to ACK).

Latching and Non-Latching Relay Operation

The relays can be set up for latching (manual reset) or non-latching (automatic reset) operation.

The On and Off terminology does not refer to the status of the relay's coil, which depends on the fail-safe mode selected.

Relay terminology for following tables

Terminology	Relay Condition
On	Alarm (Tripped)
Off	Normal (Reset)
Ack	Acknowledged

> ⚡ **Warning!** *In latching relay mode, latched relays will reset (unlatch) when power is cycled.*
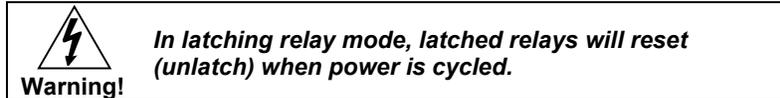
Non-Latching Relay (𝐴𝑢𝑡𝑜)

In this application, the meter is set up for automatic reset (non-latching relay). Acknowledging the alarm while it is still present has no effect on either the LED or the relay. When the alarm finally goes away, the relay automatically resets and the LED also goes off.

Automatic reset only

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Ack (No effect)	On	On
Normal	Off	Off

Non-Latching Relay (𝐴-𝑛 𝐴𝑛)

In this application, the meter is set up for automatic and manual reset at any time (non-latching relay). The LED and the relay automatically reset when the meter returns to the normal condition.

The next time an alarm occurs, the operator acknowledges the alarm manually while the alarm condition still exists. This causes the relay to reset, but the LED stays on until the meter returns to the normal condition.

Automatic + manual reset at any time

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Normal	Off	Off
Next Alarm	On	On
Ack	On	Off
Normal	Off	Off

Latching Relay (𝐿𝐴𝑡𝑐𝐻)

In this application, the meter is set up for manual reset at any time. Acknowledging the alarm even if the alarm condition is still present resets the relay and turns off the LED.

Manual reset any time

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Ack	Off	Off

Latching Relay (𝐿𝑡-𝐶𝐿𝑟)

In this application, the meter is set up for manual reset only after the signal passes the reset point (alarm condition has cleared). Acknowledging the alarm while it is still present has no effect on either the LED or the relay. When the alarm is acknowledged after it returns to the normal state,

Manual reset only after alarm condition has cleared

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Ack (No effect)	On	On
Normal	On	On
Ack	Off	Off

the LED and the relay go off. Notice that the LED remains on, even after the meter returns to the normal condition. This is because, for latching relays, the alarm LED reflects the status of the relay, regardless of the alarm condition.

Acknowledging Relays

There are two ways to acknowledge relays programmed for manual reset:

1. Via the programmable front panel function keys F1-F3 (Default: F3 assigned to ACK).
2. Remotely via a normally open pushbutton wired across one of the digital inputs and the +5 V terminals on the digital I/O terminal, or using the F4 digital input, which is triggered with a contact closure to COM, or with an active low signal (see page 19).

When the ACK button or the assigned digital input is closed, all relays programmed for manual reset are acknowledged.
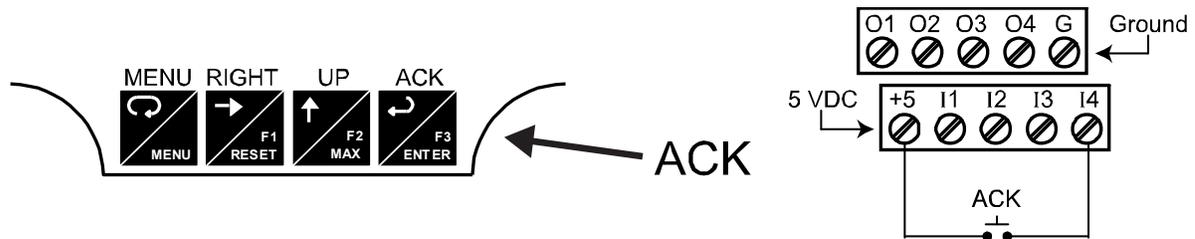
Figure 33. Acknowledge Relays w/Function Key or Digital Input

Pump Alternation Control Applications (ALtErn)

For pump control applications where two or more similar pumps are used to control the level of a tank or a well, it is desirable to have all the pumps operate alternately. This prevents excessive wear and overheating of one pump over the lack of use of the other pumps.

Up to 8 relays can be set up to alternate every time an on/off pump cycle is completed. The set points and reset points can be programmed, so that the first pump on is the first pump off.

Application: Pump Alternation Using Relays 1 & 2

1. Relays 1 and 2 are set up for pump alternation.
2. Relays 3 and 4 are set up for low and high alarm indication.

Pump Alternation Operation

1. Pump #1 turns on when level reaches 30.000, when level drops below 10.000, pump #1 turns off.

Set and Reset Point Programming

Relay	Set Point	Reset Point	Function
1	30.000	10.000	Controls pump #1
2	35.000	5.000	Controls pump #2
3	4.000	9.000	Controls low alarm
4	40.000	29.000	Controls high alarm

2. The next time level reaches 30.000, pump #2 turns on, when level drops below 10.000, pump #2 turns off.
3. If the level doesn't reach 35.000, pump #1 and pump #2 will be operating alternately.
4. If pump #1 cannot keep the level below 35.000, pump #2 will turn on at 35.000, then as the level drops to10.000, pump #1 turns off, pump #2 is still running and shuts off below 5.000.
5. Notice that with the set and reset points of pump #2 outside the range of pump #1, the first pump on is the first pump to go off. This is true for up to 8 alternating pumps, if setup accordingly.
6. Relay #3 will go into alarm if the level drops below 4.000 and relay #4 will go into alarm if the level exceeds 40.000.
7. Adding the 4 external relays, expansion module allows using the 4 SPDT internal relays for pump alternation and the 4 SPST external relays for high, high-high, low, and low-low alarm indication.

Setting up the Interlock Relay (Force On) Feature

Relays 1-4 can be set up as interlock relays. To set up the relays for the interlock feature:

1. Access the *Setup – Relay – Action* menu and set the action to off.
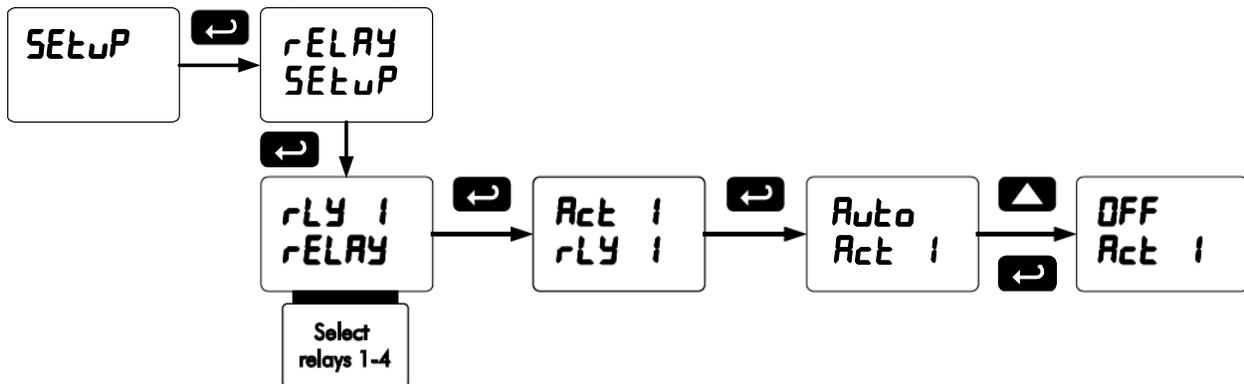
2. In the Advanced features – *User* menu program any of the digital inputs to *Force On* any of the internal relays (1-4).
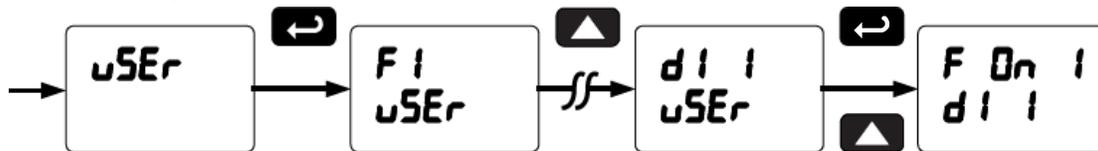
3. Connect a switch or dry contact between the +5V terminal and the corresponding digital input (dI-1 to dI-4) terminal.
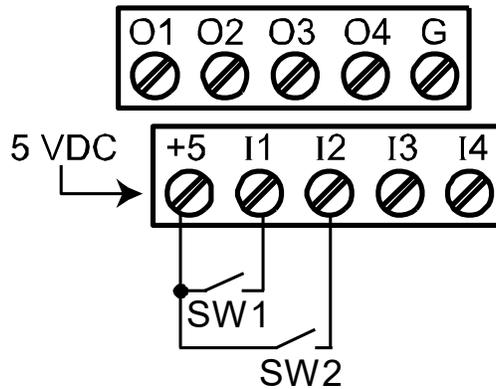
Interlock Relay Operation Example

Relays 1 & 2 are configured to energize (their front panel LEDs are off) when SW1 & SW2 switches (above) are closed. If the contacts to these digital inputs are opened, the corresponding front panel LEDs flash indicating this condition. The processes being controlled by the interlock relay will stop, and will re-start only after the interlock relay is re-activated by the digital inputs (switches).

Note: If multiple digital inputs are assigned to the same relay, then the corresponding logic is (AND) – i.e. both switches must be closed to trip the relay.

Scaling the 4-20 mA Analog Output (Rout)

The 4-20 mA analog outputs can be scaled to provide a 4-20 mA signal for any display range selected. To select the channel and source assignments the analog outputs are assigned to, see *Analog Output Source* on page *56*.

No equipment is needed to scale the analog outputs; simply program the display values to the corresponding mA output signal.

The *Analog Output* menu is used to program the 4-20 mA outputs based on display values.

> *For instructions on how to program numeric values see Setting Numeric Values, page 28.*
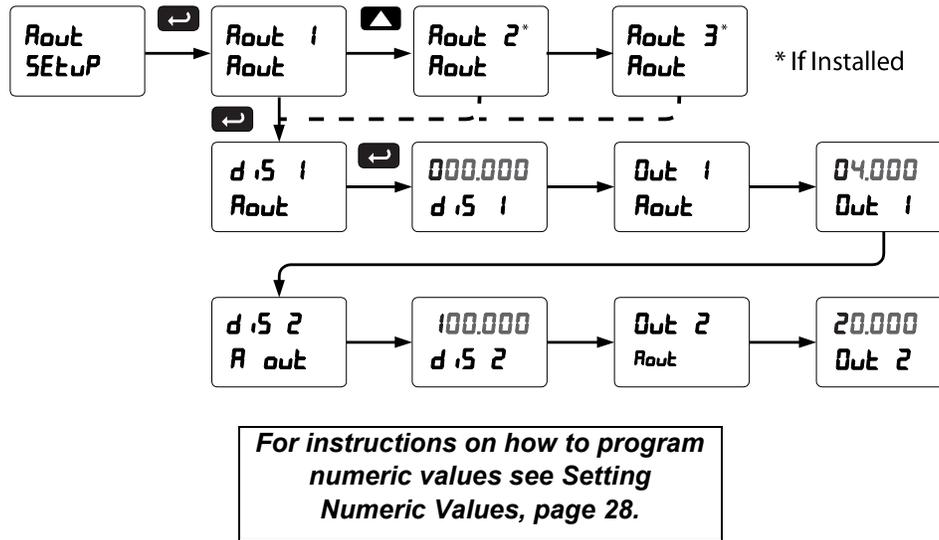
Reset Menu (rESEt)

The *Reset* menu is used to reset the maximum (peak) value of Ch-A and Ch-B rate (rSt Hi), minimum (valley) reading of Ch-A and Ch-B rate (rSt Lo), both high and low value of Ch-A and Ch-B rate (rSt HL), Ch-A total (tot A) or Ch-B total (tot b), Ch-A grand total (Gtot A) or Ch-B grand total (Gtot b), both Ch-A and Ch-B totals (tot Ab), or both Ch-A and Ch-B grand totals (Gt Ab).

Control Menu (ContrL)

The *Control* menu is used to control the 4-20 mA analog output (Aout 1 only) and the relays manually, ignoring the input. Each relay and analog output can be programmed independently for manual control. Selecting automatic control sets all relays and analog output for automatic operation.

Once Manual mode is initiated on any relay or analog output, an LED labeled "M" is turned on. Every few seconds, all LEDs representing outputs that are in Manual mode, as well as the "M" LED flash. This process will continue as long as any output is in manual mode.
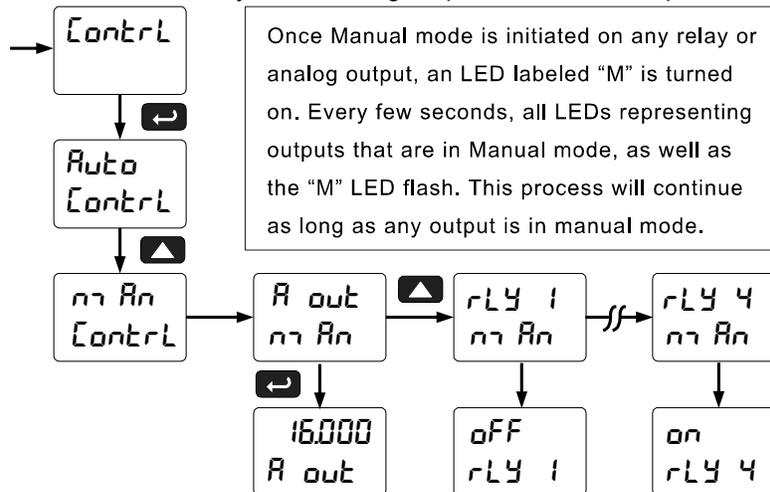
Setting up the Password (PASS)

The *Password* menu is used for programming three levels of security to prevent unauthorized changes to the programmed parameter settings.

> Pass 1: Allows use of function keys and digital inputs
>
> Pass 2: Allows use of function keys, digital inputs and editing set/reset points
>
> Pass 3: Restricts all programming, function keys, and digital inputs
>
> Total: Prevents resetting the total manually
>
> Gtotal: Prevents resetting the grand total manually.

Protecting or Locking the Meter

Enter the *Password* menu and program a six-digit password.

For instructions on how to program numeric values see *Setting Numeric Values*, page 28.
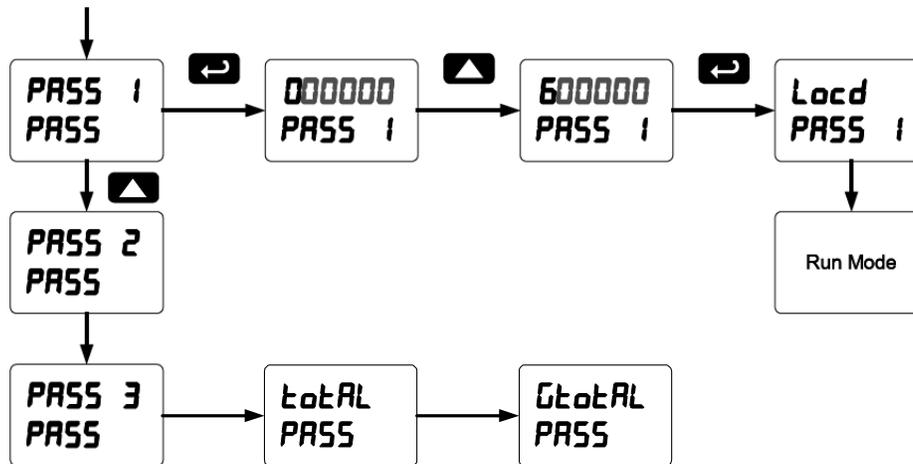
Record the password for future reference. If appropriate, it may be recorded in the space provided.

Model:	
Serial Number:	
Password 1:	__ __ __ __ __ __
Password 2:	__ __ __ __ __ __
Password 3:	__ __ __ __ __ __
Total:	__ __ __ __ __ __
GTotal:	__ __ __ __ __ __

Total Reset Password & Non-Resettable Total

The total and the grand total can be password-protected to prevent unauthorized total resets.

The grand total can be programmed as a non-resettable total by entering the password "050873".

> ⚠ **Caution!**   *Once the Grand Total has been programmed as "non-resettable" the feature **cannot** be disabled.*

Making Changes to a Password Protected Meter

If the meter is password protected, the meter will display the message *Locd* (*Locked*) when the Menu button is pressed. Press the Enter button while the message is being displayed and enter the correct password to gain access to the menu. After exiting the programming mode, the meter returns to its password protected condition.

Disabling Password Protection

To disable the password protection, access the *Password* menu and enter the correct password twice, as shown below. The meter is now unprotected until a new password is entered.
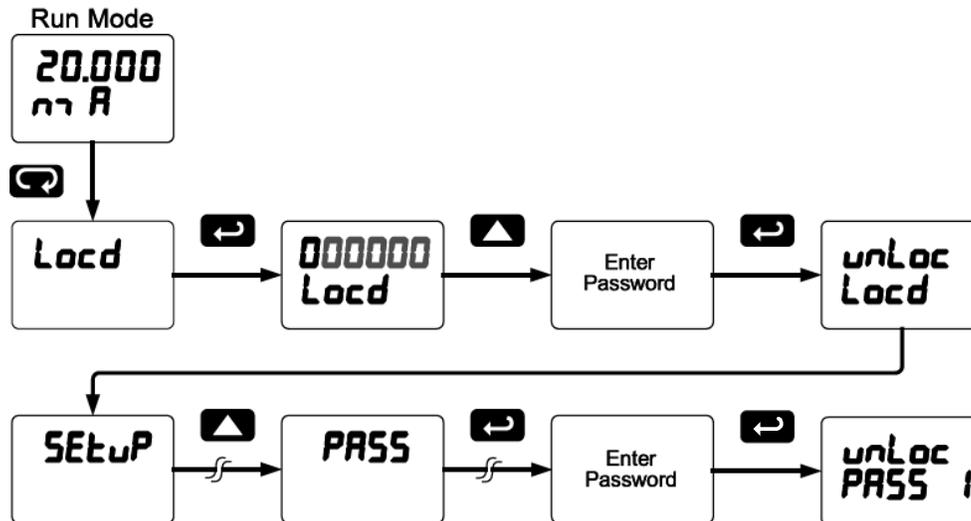
If the correct six-digit password is entered, the meter displays the message *unLoc* (*unlocked*) and the protection is disabled until a new password is programmed.

If the password entered is incorrect, the meter displays the message *Locd* (Locked) for about two seconds, and then it returns to Run Mode. To try again, press Enter while the *Locked* message is displayed.

Did you forget the password?
The password may be disabled by entering a master password once. If you are authorized to make changes, enter the master password 508655 to unlock the meter.

Advanced Features Menu

To simplify the setup process, functions not needed for most applications are located in the *Advanced Features* menu.

Press and hold the Menu button for three seconds to access the advanced features of the meter.

Run Mode

```
  20.000
  PuLSE        Press & hold
               Menu for 3 sec to
               access Advanced
               features
```

```
 GAtE  →  ▲  F iLtEr  →  round  →  SEr iAL
   ↑                                    ↓
 d iAG   ←   uSEr   ←   SELEct  ←────────
```
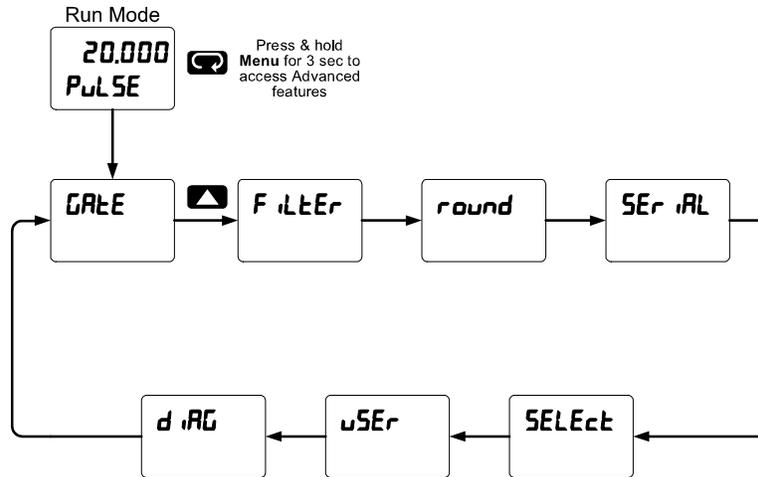
Advanced Features Menu & Display Messages

The following table shows the functions and messages of the *Advanced Features* menu in the order they appear in the menu.

Display	Parameter	Action/Setting
GAtE	Gate	Enter Gate function menu
Lo G	Low gate	Program Low gate value
H i G	High gate	Program High gate value
F iLtEr	Filter	Set noise filter value
Ch-A	Channel A	Set filter value for channel A
Ch-b	Channel B	Set filter value for channel B
Lo SPd	Low speed	Set the contact de-bounce filter value
H i SPd	High speed	Select high speed filter
round	Round	Set the rounding value for display variables
SEr iAL	Serial	Set serial communication parameters
SLAUE Id	Slave ID	Set slave ID or meter address
bAud	Baud rate	Select baud rate
tr dLY	Transmit delay	Set transmit delay for serial communication

Display	Parameter	Action/Setting
PAr itY	Parity	Select parity: Even, Odd, or None with 1 or 2 stop bits
t-bYt	Time byte	Set byte-to-byte timeout
SELEct	Select	Enter the Select menu (function, cutoff, out)
Functn	Signal input conditioning	Select linear, square root, programmable exponent, or round horizontal tank function
Ch-A	Channel A	Select menu for channel A
Ch-b	Channel B	Select menu for channel B
L inEAr	Linear	Set meter for linear function and select number of linearization points
no PtS	Number of points	Set the number of linearization points (default: 2)
mAth	Math	Enter the setup menu for channel C math functions

49

Display	Parameter	Action/Setting
Sum	Sum	Channel C = (A+B+P)*F
d iF	Difference	C = (A-B+P)*F
d iFAbS	Absolute difference	C = ((Absolute value of (A-B))+P)*F
AUG	Average	C = (((A+B)/2)+P)*F
mult i	Multiplication	C = ((A*B)+P)*F
d iUidE	Divide	C = ((A/B)+P)*F
H i-Ab	Max of A or B	C = ((High value of channel A or B)+P)*F
Lo-Ab	Min of A or B	C = ((Low value of channel A or B)+P)*F
drAu	Draw	C = ((A/B)-1)*F
uAUG	Weighted avg.	C = ((B-A)*F)+A
rAt io	Ratio	Channel C = (A/B)*F
rAt io2	Ratio 2	C = (((B-A)/A)+P)*F
ConcEn	Concentration	C = (A/(A+B))*F
Sum t	Sum total	C = (tA+tB+P)*F
SumGt	Sum grand total	C = (GtA+GtB+P)*F
d iF t	Difference of total	C = (tA-tB+P)*F
d iF Gt	Diff. of grand total	C = (GtA-GtB+P)*F
trAt io	Total ratio	C = (tA/tB)*F
t-rAt2	Total ratio2	C = ((tB-tA)/tA)*F
t Pct	Total percent	C = (tA/(tA+tB))*100
ConSt	Constant	Constant used in channel C math
AddEr	Adder	Addition constant used in channel C math calculations (P)
FActor	Factor	Multiplication constant used in channel C math calculations (F)
CutoFF	Cutoff	Set low-flow cutoff
Ch-A	Channel A	Set low-flow cutoff for Channel A
Ch-b	Channel B	Set low-flow cutoff for Channel B

Display	Parameter	Action/Setting
Count	Count	Set total count direction
Ch-A	Channel A	Set total count direction for Channel A
Ch-b	Channel B	Set total count direction for Channel B
tot C	Total count	Set direction of total count
Gtot C	Grand total count	Set direction of grand total count
uP	Count up	Count up
doun	Count down	Count down
C Strt	Count start	Enter count down start value
AoutPr	Analog output programming	Program analog output parameters
AOut 1*	Analog output 1	Program analog output 1 (*1-3) parameters
SourcE	Source	Select source for the 4-20 mA output
brEAH	Break	Set input break condition operation
CAL ib	Calibrate	Calibrate 4-20 mA output (internal reference source used for scaling the output)
4 m A	4 mA output	Enter mA output value read by milliamp meter with at least 0.001 mA resolution
20 m A	20 mA output	Enter mA output value read by milliamp meter with at least 0.001 mA resolution
uSEr	User I/O	Assign function keys and digital I/O
F 1	F1 function key	Assign F1 function key
F2	F2 function key	Assign F2 function key

Display	Parameter	Action/Setting
F3	*F3 function key*	Assign F3 function key
F4	*F4 function*	Assign F4 function (digital input)
di 1	*Digital input 1*	Assign digital input 1 – 4, if expansion modules are connected
dO 1	*Digital output 1*	Assign digital output 1 – 4, if expansion modules are connected
iCAL	*Internal source calibration*	Enter internal source calibration (used for scaling the meter without a signal source)
Ch-A	*Channel A*	Perform calibration on channel A
Ch-b	*Channel B*	Perform calibration on channel B
C CAL	*Current calibration*	Calibrate 4-20 mA current input (internal reference source used for scaling the input)

Display	Parameter	Action/Setting
C Lo	*Current low*	Calibrate low current input (e.g. 4 mA)
C Hi	*Current high*	Calibrate high current input (e.g. 20 mA)
U CAL	*Voltage calibration*	Calibrate voltage input
U Lo	*Voltage low*	Calibrate low voltage input (e.g. 0 V)
U Hi	*Voltage high*	Calibrate high voltage input (e.g. 10 V)
d iAG	*Diagnostics*	Display parameter settings
LEd t	*LED test*	Test all LEDs
InFo	*Information*	Display software and S/N information
ErASE	*Erase*	Delete the MeterView Pro installation files from the meter

Gate Function (𝘎𝘈𝘵𝘌)

The gate function is used for displaying slow pulse rates. Using the programmable gate, the meter is able to display pulse rates as slow as 1 pulse every 999.9 seconds (0.001 Hz). The gate function can also be used to obtain a steady display reading with a fluctuating input signal.

The gate function (𝘎𝘈𝘵𝘌) is the first option in the Advanced Features menu. There are two settings for the 𝘎𝘈𝘵𝘌, low gate (𝘓𝘰 𝘎) and high gate (𝘏𝘪 𝘎).

Low Gate (𝘓𝘰 𝘎)

For most applications, low gate setting should be left at 1.0 second. Increase low gate setting to obtain a steadier rate display. The rate display will update in accordance with the low gate setting, for example if low gate is set at 10.0, the display will update every 10 seconds; changes in rate between updates will not be reflected until next display update.

High Gate (𝘏𝘪 𝘎)

Set the high gate value to correspond to the highest expected pulse period (lowest pulse rate). For instance, if the meter must display a rate when there is 1 pulse coming into the meter every 10 seconds, set the high gate to 11.0 seconds. When the signal is removed from the meter, the display will show the last reading for 11 seconds; then it will read zero.

Gate Settings

Slow Pulse Rate		
Low Gate* (sec)	High Gate (sec)	Min Freq** (Hz)
1.0	2.0	0.5000
1.0	10.0	0.1000
1.0	20.0	0.0500
1.0	100.0	0.0100
1.0	200.0	0.0050
1.0	400.0	0.0025
1.0	800.0	0.0012
1.0	999.9	0.0010
*The low gate setting corresponds to the display update rate and is used to stabilize the display reading with a fluctuating signal. **The minimum frequency is dependent on high gate setting.		

Contact De-Bounce Filter (𝘍𝘪𝘓𝘵𝘌𝘳)

The filter function (𝘍𝘪𝘓𝘵𝘌𝘳) can be used for applications where the meter is set up to count pulses generated by switch contacts. The filter value can be set anywhere between 2 and 50, the higher the value, the greater the filtering.

The filter function (𝘍𝘪𝘓𝘵𝘌𝘳) is the second option in the Advanced Features menu. There are two settings, 𝘏𝘪 𝘚𝘗𝘥 (high speed) and 𝘓𝘰 𝘚𝘗𝘥 (low speed), press **ENTER** when 𝘓𝘰 𝘚𝘗𝘥 is displayed to enable the filter function. Program the filter value, so that there are no extra counts when a contact closure is completed.

Filter Settings

Contact De-Bounce Filter		
Filter Setting	Speed Setting	Max Freq (Hz)
2	Lo SPd	999
4	Lo SPd	499
8	Lo SPd	249
16	Lo SPd	124
32	Lo SPd	62
40	Lo SPd	50
50	Lo SPd	40
N/A	Hi SPd	30,000

Rounding Feature (round)

The rounding feature is used to give the user a steadier display with fluctuating signals. Rounding is used in addition to the filter function.

Rounding causes the display to round to the nearest value according the rounding selected. See examples below:

Rounding Selection	Actual Value	Display Value	Actual Value	Display Value
1	12.022	12.022	12.023	12.023
5	12.022	12.020	12.023	12.025
10	12.024	12.020	12.025	12.030

Modbus RTU Serial Communications (SErial)

The meter is equipped with serial communications capability as a standard feature using Modbus RTU Serial Communication Protocol.

The meter may be connected to a PC for initial configuration via the onboard micro USB connection. For ongoing digital communications with a computer or other data terminal equipment, an RS-232, or RS-485 option is required; see *Ordering Information* on page 5 for details.
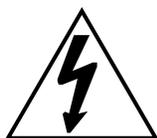
⚠ **Warning!**	***Do not connect any equipment other than Precision Digital's expansion modules, cables, or meters to the RJ45 M-LINK connector. Otherwise damage will occur to the equipment and the meter.*** ***Do not disconnect the RJ45 connector located to the left of the power terminal block. Doing so will disable the onboard digital I/O, RS-485 serial communications, and M-Link functionality.***

Note: More detailed instructions are provided with each optional serial communications adapter.

Note: Refer to the Modbus Register Tables located at www.predig.com for details.
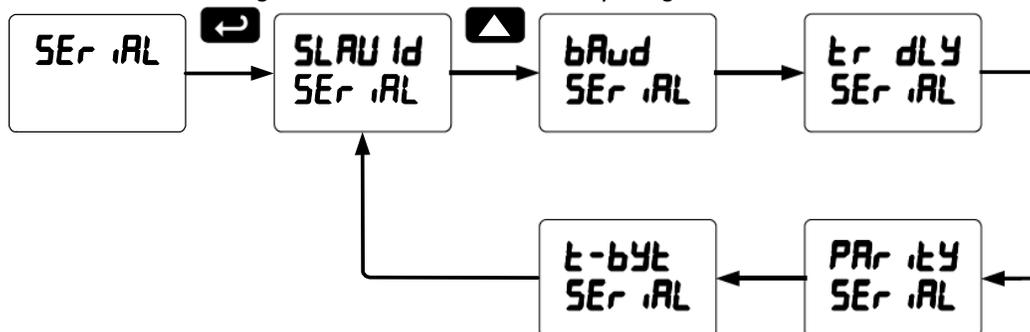
When using more than one meter in a multi-drop mode, each meter must be provided with its own unique address. The meter address (Slave ID) may be programmed between 1 and 247. The transmit delay may be set between 0 and 199 ms. The parity can be set to even, odd, or none with 1 or 2 stop bits.

Select Menu (SELEct)

The *Select* menu is used to select the signal input conditioning function applied to the inputs (linear, square root, or programmable exponent), math function for A & B, constants, low-flow cutoff, total count direction (up or down from a preset amount), and analog output programming. Multi-point linearization is part of the linear function selection.
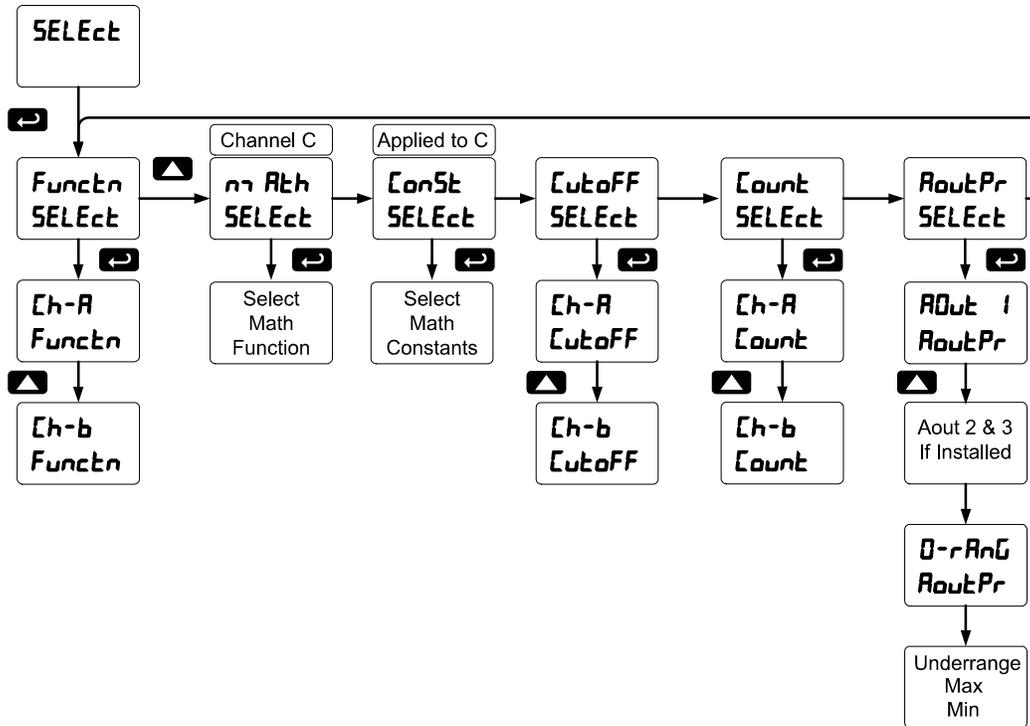
Signal Input Conditioning (Functn)

The *Function* menu is used to condition the linear input signal. Multi-point linearization is part of the linear function selection. Each input channel signal input conditioning function is programmed independently.

Multi-Point Linearization (L inEAr)

Meters are set up at the factory for linear function with 2-point linearization. Up to 32 linearization points can be selected for each channel under the linear function. The multi-point linearization can be used to linearize the display for non-linear signals such as those from level transmitters used to measure volume in odd-shaped tanks or to convert level to flow using weirs and flumes with complex exponent.
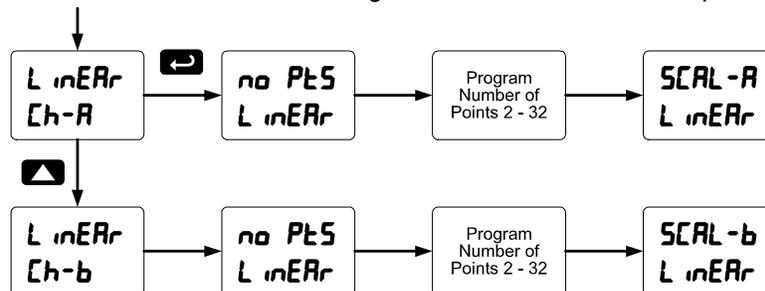
Note: After Scale is displayed continue pressing the Enter button until the meter completes the scaling of the input and display values.

Math Function (ɴɿ Rᴛʜ)

The *Math* menu is used to select the math function that will determine the channel C value. These math functions are a combination of input channels A and B, and will display when channel C is selected in the *Display* menu. The following math functions are available.]

5uɴɿ	Sum	Channel C = (A+B+P)*F
d ɪF	*Difference*	C = (A-B+P)*F
d ɪFRb5	*Absolute difference*	C = ((Absolute value of (A-B))+P)*F
RUƓ	*Average*	C = (((A+B)/2)+P)*F
ɴɿuLᴛ ɪ	*Multiplication*	C = ((A*B)+P)*F
d ɪU ɪdE	*Divide*	C = ((A/B)+P)*F
H ɪ-Rb	*Max of A or B*	C = ((High value of channel A or B)+P)*F
Lo-Rb	*Min of A or B*	C = ((Low value of channel A or B)+P)*F
drRuɿ	*Draw*	C = ((A/B)-1)*F
uɿRUƓ	*Weighted avg.*	C = ((B-A)*F)+A
rRᴛ ɪo	*Ratio*	Channel C = (A/B)*F
rRᴛ ɪo2	*Ratio 2*	C = (((B-A)/A)+P)*F
ConcEɴ	*Concentra-tion*	C = (A/(A+B))*F
5uɴɿ ᴛ	*Sum total*	C = (tA+tB+P)*F
5uɴɿƓᴛ	*Sum grand total*	C = (GtA+GtB+P)*F
d ɪF ᴛ	*Difference of total*	C = (tA-tB+P)*F
d ɪF Ɠᴛ	*Diff. of grand total*	C = (GtA-GtB+P)*F
ᴛrRᴛ ɪo	*Total ratio*	C = (tA/tB)*F
ᴛ-rRᴛ2	*Total ratio2*	C = ((tB-tA)/tA)*F
ᴛ Pcᴛ	*Total percent*	C = (tA/(tA+tB))*100

Math Constants (Con5ᴛ)

The *Math Constants* menu is used to set the constants used in channel C math. The math functions include input channel A and B, as well as the adder constant P, and factor constant F.

The *Adder* constant (P) may be set from -99.999 to 999.999.

The *Factor* constant (F) may be set from 0.001 to 999.999.

The chart on page 55 details the math functions that may be selected in the *Math Function* menu.

Con5ᴛ SELEcᴛ

Example for SUM Function

P = 0.000
F = 1.000

C = ((A+B)+0)*1

C = A+B

Adder is applied first, then the Factor
C = ((A/B)+P)*F

Defaults Values
F = 1.000
P = 0.000

P

RddEr Con5ᴛ → ddd.ddd RddEr → Program constant value

Set Decimal Pt

F

FRcᴛor Con5ᴛ → ddd.ddd FRcᴛor → Program constant value

Set Decimal Pt
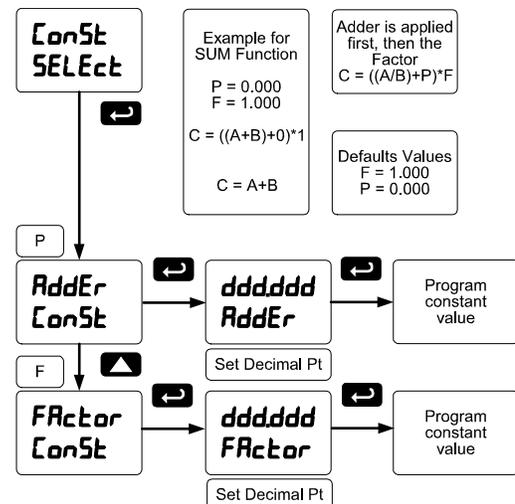
Low-Flow Cutoff (CuᴛoFF)

The low-flow cutoff feature allows the meter to be programmed so that the often-unsteady output from a differential pressure transmitter, at low flow rates, always displays zero on the meter. The low-flow cutoff for each channel is programmed independently.

The cutoff value may be programmed from 0 to 999999. The meter will display zero below the cutoff value. Programming the cutoff value to zero disables the cutoff feature.

Totalizer Count Up/Down (Count)

The totalizer count up/down menu may be used to program the total and grand total to either count up from 0 when reset or count down from a programmed value when reset. Total and grand total may have their countdown numbers programmed individually from 0 to 999999.
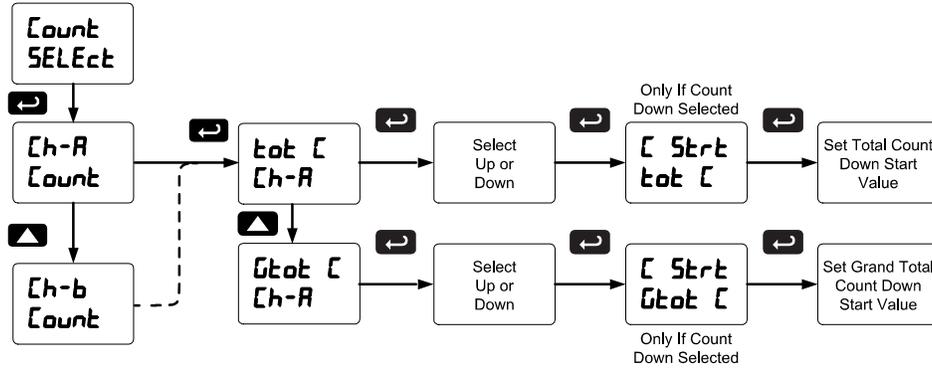
Analog Output Programming (AoutPr)

The *Analog Output Programming* menu is used to program the behavior of the 4-20 mA outputs. The following parameters and functions are programmed in this menu for each analog output:

1. Source: Source for generating the 4-20 mA output
2. Overrange: Analog output value with display in overrange condition
3. Underrange: Analog output value with display in underrange condition
4. Max: Maximum analog output value allowed regardless of input
5. Min: Minimum analog output value allowed regardless of input

Analog Output Source

The analog output source can be based on either of the input channels (Ch-A, Ch-B), the math channel (Ch-C), maximum stored value of either input channel (Hi-A, Hi-B), minimum stored value of either input channel (Lo-A, Lo-B), relay set points, or the Modbus input.
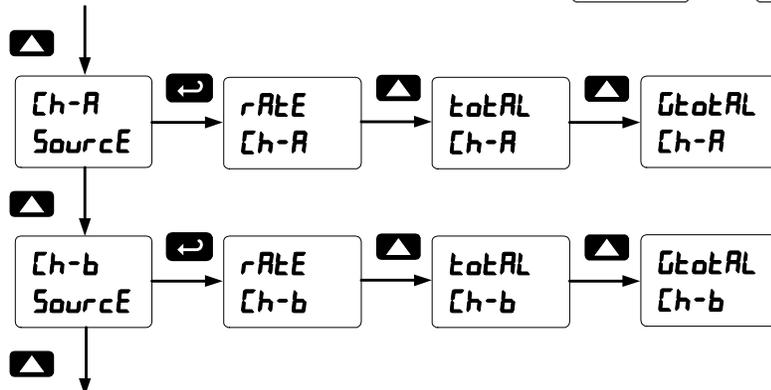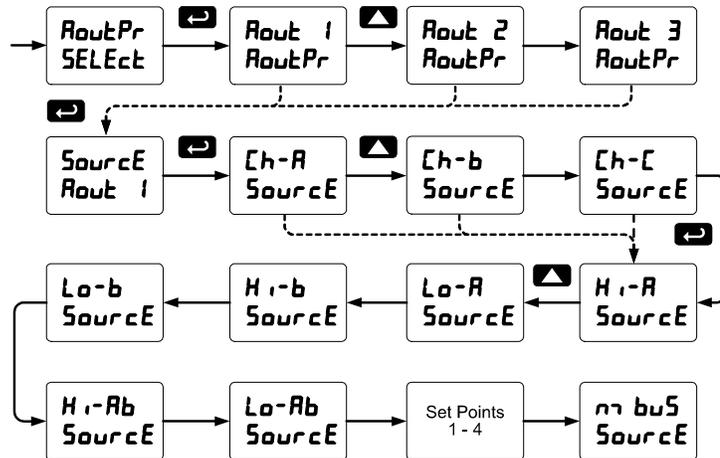
To base an analog output on the rate, total, or grand total of channels A or B, select the channel in the *Analog Output Source* menu. Then select the rate, total, or grand total as the source reference for the output, and program the output scale.

56

Programmable Function Keys User Menu ($uSEr$)

The *User* menu allows the user to assign the front panel function keys F1, F2, and F3, the digital input F4 (a digital input located on the signal input connector), and up to eight additional digital inputs to access most of the menus or to activate certain functions immediately (e.g. reset max & min, hold relay states, etc.). This allows the meter to be greatly customized for use in specialized applications.

Up to eight digital outputs can be assigned to a number of actions and functions executed by the meter (i.e. alarms, relay acknowledgement, reset max, min, or max & min, tare, and reset tare). The digital outputs can be used to trigger external alarms or lights to indicate these specific events.

*If installed
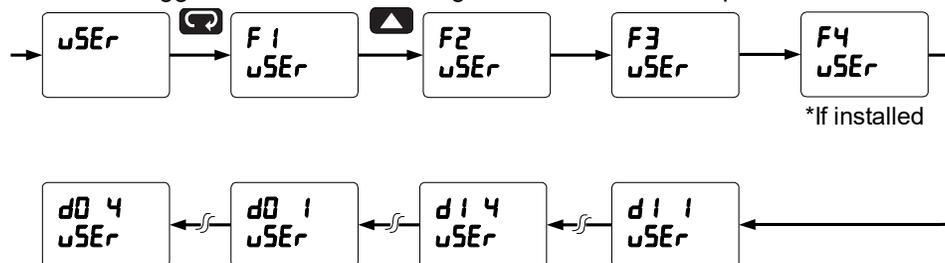
Function Keys & Digital I/O Available Settings

Refer to the following table for descriptions of each available function key or digital I/O setting.

| Display	Description		Display	Description
rSt Hi	Reset the stored maximum display values for all channels		d AbC	Scrolls values for A, B & C when activated. Keeps the last value for 10 seconds and then it returns to its assignment. Values are displayed on display line 1 and the corresponding channel and units on display line 2.
rSt Lo	Reset the stored minimum display values for all channels			
rSt HL	Reset the stored maximum & minimum display values for all channels			
$rELAY$	Directly access the relay menu		d tot	Scrolls through totals for channels A, B, and C (which is the sum of A and B). Values are displayed on display line 1.
SEt 1*	Directly access the set point menu for relay 1 (*through 8)			
rLY d	Disable all relays until a button assigned to *enable relays* (rLY E) is pressed		d $Gtot$	Scrolls through grand totals for channels A, B, and C (which is the sum of A and B). Values are displayed on display line 1.
rLY E	Enable all relays to function as they have been programmed			
O $Hold$	Hold current relay states and analog output as they are until a button assigned to *enable relays* (rLY E) is pressed		$Ln1$ Hi	Display maximum channel A display value on line 1
			$Ln1$ Lo	Display minimum channel A display value on line 1
			$Ln1$ HL	Display maximum & minimum channel A display values on line 1
d $Hold$	Hold the current display value, relay states, and analog output momentarily while the function key or digital input is active. The process value will continue to be calculated in the background.		$Ln2$ Hi	Display maximum channel B display value on line 2
			$Ln2$ Lo	Display minimum Channel B display value on line 2
			$Ln2$ HL	Display maximum & minimum channel B display values on line 2
			$Ln2$ HC	Display minimum channel C display value on line 2
			$Ln2$ HC	Display maximum & minimum channel C display values on line 2

57

Display	Description	Display	Description
L itHLC	Display maximum channel C display value on line 2	rSt t	Reset totals for all channels
		rSt Gt	Reset grand totals for all channels
F On 1*	Force relay 1 (*through 4) into the on state. This function is used in conjunction with a digital input expansion module to achieve interlock functionality. See page 45 for details about interlock relays.	rSt tR	Reset total for channel A
		rSt GR	Reset grand total for channel A
		rSt tb	Reset total for channel B
		rSt Gb	Reset grand total for channel B
		nnEnu	Mimic the menu button functionality (digital inputs only)
Contrl	Directly access the control menu		
d iSAbL	Disable the selected function key or digital I/O	r iGHt	Mimic the right arrow/F1 button functionality (digital inputs only)
uP-d R	Total count mode direction control for channel A	uP	Mimic the up arrow/F2 button functionality (digital inputs only)
uP-d b	Total count mode direction control for channel B	EntEr	Mimic the enter/F3 button functionality (digital inputs only)
RcH	Acknowledge all active relays that are in a manual operation mode such as auto-manual or latching	RLnn 1*	Provide indication when alarm 1 (*through 8) has been triggered (digital outputs only)
rESEt	Directly access the reset menu		

* If math functions are displayed, the math function indicator LED "C" will flash when either A or B
    channel is using a tare value (net value).

Meter Operation

The meter accepts two input channels (A and B) of either pulses (e.g. ±40 mV to ± 8V), square wave (0-5 V, 0-12 V, or 0-24 V), open collector NPN, PNP, TTL, or switch contact signals and displays these signals in engineering units from -99999 to 999999. (*e.g.* a 0-1000 Hz signal could be displayed as -50.000 to 50.000). Digital inputs and quadrature inputs can be accepted for bi-directional flow on channel A and B. Quadrature inputs can also be accepted, using channels A and B to calculate a single bi-directional flow.

A totalizer can be programmed to count the scaled engineering units, interpreting it as count per second, minute, hour, or day. The scaled rate and total for each channel can be displayed on the top or bottom displays.

A math function channel (C) is available to perform operations on channel A and B rates or totals, with adder and factor constants, and display the results. Engineering units or tags may be displayed with these three channels. The dual-line display can be customized by the user. Typically, the upper display is used to display the math channel C, while the lower display is used to alternate between displaying input channels A and B rate or total.

Additionally, the meter can be set up to display any input or math channel on the upper display and a unit or tag on the lower display. The relays and analog output can be programmed to operate based on any input rate or total, or the math function channel.

Button Operation

Button Symbol	Description
MENU MENU	Press to enter or exit Programming Mode, view settings, or exit max/min readings
RIGHT F1 RESET	Press to reset max/min readings or other parameter/function assigned through the *User* menu
UP F2 MAX	Press to display max/min readings or other parameter/function assigned through the *User* menu
ACK F3 ENTER	Press to acknowledge relays or other parameters/function assigned through the *User* menu

Function Key Operation

During operation, the programmable function keys operate according to the way they have been programmed in the *Advanced Features – User* menu.

The table above shows the factory default settings for F1, F2, and F3.

Digital Input Operation

Five (5) digital inputs, F4-F8, come standard on the meter. These digital inputs are programmed identically to function keys F1, F2, and F3. The inputs are triggered with a contact closure to +5 (COM in the case of F4, see Digital I/O Connections on page 19 for details), or with an active low signal. During operation, digital inputs operate according to the way they are programmed in the *Advanced Features – User* menu.

Maximum/Minimum Readings

The max & min readings (peak & valley) reached by the process can be displayed either continuously or momentary:

1. Display briefly by assigning to the F1-F3 function keys or to the digital inputs in the *User* menu.
2. Display continuously by assigning either display to max/min through the *Display* menu.

Any of the F1-F3 function keys (buttons) and the digital inputs can be programmed to reset the max & min readings. The meters are set at the factory to display the max reading by pressing the Up arrow/F2 button and to use the Right arrow/F1 button to access the *Reset* menu.

To display max and min channel A reading using function key with factory defaults:

1. Press Up arrow/F2 button to display minimum reading of channel A since the last reset/power-up. The display will then display the maximum reading of channel A since the last reset/power-up.
2. To reset max/min press Right arrow/F1 button to access the Reset menu. The max & min displays are reset to actual values.
3. Press Menu to exit max/min display reading.

Troubleshooting

Due to the many features and functions of the meter, it's possible that the setup of the meter does not agree with what an operator expects to see. If the meter is not working as expected, refer to the *Diagnostics* menu and recommendations below.

Diagnostics Menu (d ıAG)

The *Diagnostics* menu is located in the *Advanced Features* menu, to access *Diagnostics* menu see *Advanced Features Menu*, page 49.

This menu allows the user to test the functionality of all the meter LEDs, check the meter's software and version information, and erase the MeterView Pro software installation files from the meter. Press the Enter button to view the settings and the Menu button to exit at any time.

For a description of the diagnostic messages, *see Advanced Features Menu &* Display Messages, page 49.

Determining Software Version

To determine the software version of a meter:
1. Go to the *Diagnostics* menu (d ıAG) and press Enter button.
2. Press Up arrow button and scroll to Information menu (InFo).
3. Press Enter to access the software number (SFt) and version (UEr) information. Write down the information as it is displayed. Continue pressing Enter until all the information is displayed.
4. The meter returns to Run Mode after displaying all the settings.

Reset Meter to Factory Defaults

When the parameters have been changed in a way that is difficult to determine what's happening, it might be better to start the setup process from the factory defaults.

Instructions to load factory defaults:
3. Enter the *Advanced Features* menu. See *Advanced Features Menu*, page 49.
4. Press Up arrow to go to *Diagnostics* menu
5. Press and hold Right arrow for three seconds, press
   Enter when display flashes rESEt.
   Note: If Enter is not pressed within three seconds, the display returns to the *Diagnostics* menu.
6. The meter goes through an initialization sequence (similar as on power-up), and loads the factory default settings.
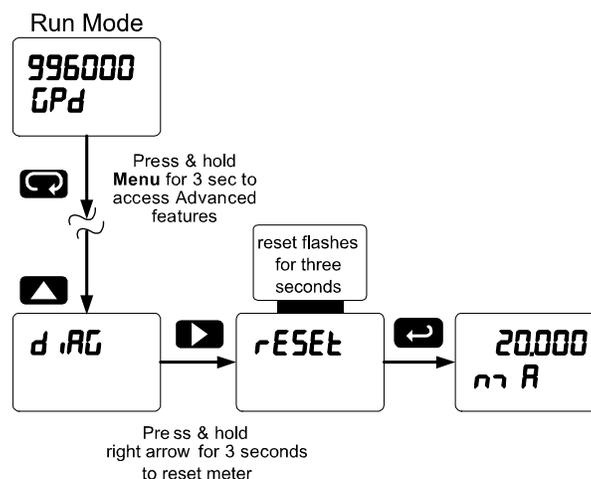
Note: The dual-scale selection for some level applications (d-SCAL) is not reset to the single scale factory default. This can be changed using the Setup – Input menu.

Factory Defaults & User Settings

The following table shows the factory setting for most of the programmable parameters on the meter.

Parameter	Display	Default Setting	Parameter	Display	Default Setting
Input type	InPut		Time base, channel A	tbASE	Sec
Total, channel A	Ch-A	Yes	Total conversion factor, Ch-A	t CF	1.000
Total, channel B	Ch-b	Yes	Grand total conversion factor, Ch-A	Gt CF	1.000
Units	unitS		Time base, channel B	tbASE	Sec
Rate unit, channel A	Ch-A	HZ-A	Total conversion factor, Ch-B	t CF	1.000
Rate unit, channel B	Ch-b	HZ-b	Grand total conversion factor, Ch-B	Gt CF	1.000
Unit, channel C	Ch-C	HZ-C	Total reset	trESEt	
Total unit, channel A	tot-A	tot-A	Total reset, channel A	t rSt	Manual
Grand total unit, ch-A	Gtot-A	Gtot-A	Grand total reset, Ch-A	Gt rSt	Manual
Total unit, channel B	tot-b	tot-b	Total reset, channel B	t rSt	Manual
Grand total unit, ch-B	Gtot-b	Gtot-B	Grand total reset, Ch-B	Gt rSt	Manual
Decimal Point	dEc Pt		Display assignment	dSPLAY	
Rate, channel A	rAtE	1	Big display	d Ch-A	Channel A
Total, channel A	totAL	1	Little display	d Ch-b	Channel B
Grand total, channel A	GtotAL	0	Display intensity	d- IntY	8
Rate, channel B	rAtE	1	Relay	rELAY	
Total, channel B	totAL	1	Relay 1 assignment	Ch-A	Channel A total
Grand total, channel B	GtotAL	0	Relay 1 action	Act 1	Automatic
Channel C	Ch-C	1	Relay 1 set point	SEt 1	100.0
Input Calibration	InCAL		Relay 2 assignment	Ch-A	Channel A total
Number of points	no PtS		Relay 2 action	Act 2	Automatic
Number of points, ch-A	Ch-A	2	Relay 2 set point	SEt 2	200.0
Number of points, ch-B	Ch-b	2	Relay 3 assignment	Ch-A	Channel A rate
K-Factor, channel A	FAct-A	1.000	Relay 3 action	Act 3	Automatic
K-Factor, channel B	FAct-b	1.000			
Total setup	tSEtuP				

Parameter	Display	Default Setting
Relay 3 set point	SEt 3	300.0
Relay 3 reset point	rSt 3	250.0
Relay 4 assignment	Ch-A	Channel A rate
Relay 4 action	Act 4	Automatic
Relay 4 set point	SEt 4	400.0
Relay 4 reset point	rSt 4	350.0
Fail-safe relay 1 to 4	FLS 1	Off
On delay relay 1 to 4	On 1	0.0 sec
Off delay relay 1 to 4	OFF 1	0.0 sec
Analog output	Aout	
Display 1 analog out	diS 1	0.0
Output 1 value	Out 1	4.000 mA
Display 2 analog out	diS 2	1000.0
Output 2 value	Out 2	20.000 mA
Source analog output	SourcE	Channel A
Overrange output	O-rAnG	21.000 mA
Underrange output	u-rAnG	3.000 mA
Maximum output	m AH	23.000 mA
Minimum output	m in	3.000 mA
Filter	FiLtEr	
Filter, channel A	Ch-A	High speed
Filter, channel B	Ch-b	High speed
Round	round	1
Cutoff	CutoFF	
Cutoff value, channel A	Ch-A	0.0 (disabled)
Cutoff value, channel B	Ch-b	0.0 (disabled)
Serial	SEr iAL	

Parameter	Display	Default Setting
Slave ID (Address)	SLAU id	247
Baud rate	bAud	9600
Transmit delay	tr dLY	50 ms
Parity	PAr itY	Even
Byte-to-byte timeout	t-bYt	010 (0.1 sec)
Math	m Ath	
Math, channel C	Sum	Sum
Adder (constant P)	AddEr	0.000
Factor (constant F)	FActor	1
User	uSEr	
F1 function key	F1	Reset max & min
F2 function key	F2	Upper Max & Min
F3 function key	F3	Acknowledge relays
F4 function (digital input)	F4	Acknowledge relays
Digital input 1	di 1	Menu
Digital input 2	di 2	Right arrow
Digital input 3	di 3	Up arrow
Digital input 4	di 4	Enter
Digital output 1	dO 1	Alarm 1
Digital output 2	dO 2	Alarm 2
Digital output 3	dO 3	Alarm 3
Digital output 4	dO 4	Alarm 4
Password	PASS	
Password 1	PASS 1	000000 (unlocked)
Password 2	PASS 2	000000 (unlocked)
Password 3	PASS 3	000000 (unlocked)
Total	totAL	000000 (unlocked)
Grand total	GtotAL	000000 (unlocked)

Troubleshooting Tips

Symptom	Check/Action
No display at all	Check power at power connector
Not able to change setup or programming, *Locd* is displayed	Meter is password-protected, enter correct six-digit password to unlock
Meter displays error message during calibration (*Error*)	Check: Signal connections Input selected in *Setup* menu Minimum input span requirements
Meter displays *999999* *-99999*	Check: Input selected in *Setup* menu Corresponding signal at Signal connector
Display is unstable	Check: Input signal stability and value Display scaling vs. input signal Filter and bypass values (increase)
Display response is too slow	Check filter and bypass values
Display reading is not accurate	Check: Signal input conditioner selected: Linear, square root, etc. Scaling or calibration
Display does not respond to input changes, reading a fixed number	Check: Display assignment, it might be displaying max, min, or set point.
Display alternates between *Hi* and a number *Lo* and a number	Press Menu to exit max/min display readings.
Relay operation is reversed	Check: Fail-safe in *Setup* menu Wiring of relay contacts
Relay and status LED do not respond to signal	Check: Relay action in *Setup* menu Set and reset points
Flashing relay status LEDs	Relays in manual control mode or relay interlock switches opened.
Meter not communicating with application programs	Check: Serial adapter and cable Serial settings Meter address and baud rate
If the display locks up or the meter does not respond at all	Cycle the power to reboot the microprocessor.
Other symptoms not described above	Call Technical Support for assistance.

Note: Certain sequences of events can cause unexpected results. To solve these issues, it is best to start fresh from factory defaults and map changes ahead of time, rather than at random.

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How to Contact Precision Digital

- For Technical Support, please
  Call: (800) 610-5239 or (508) 655-7300
  Fax: (508) 655-8990
  Email: support@predig.com

- For Sales Support or to place an order, please
  contact your local distributor or
  Call: (800) 343-1001 or (508) 655-7300
  Fax: (508) 655-8990
  Email: sales@predig.com

- For the latest version of this manual, please visit
  www.predig.com